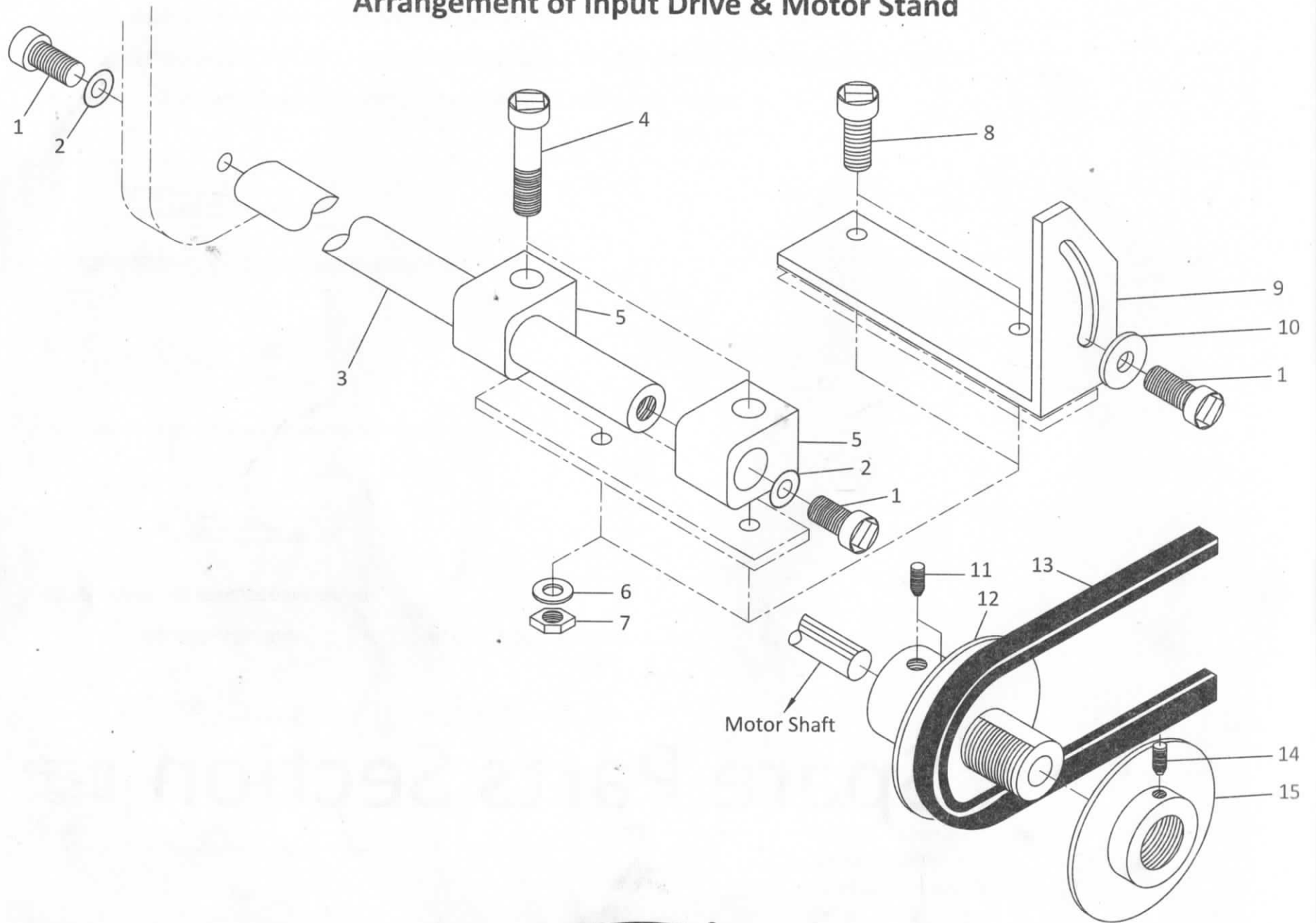


Arrangement of Input Drive & Motor Stand

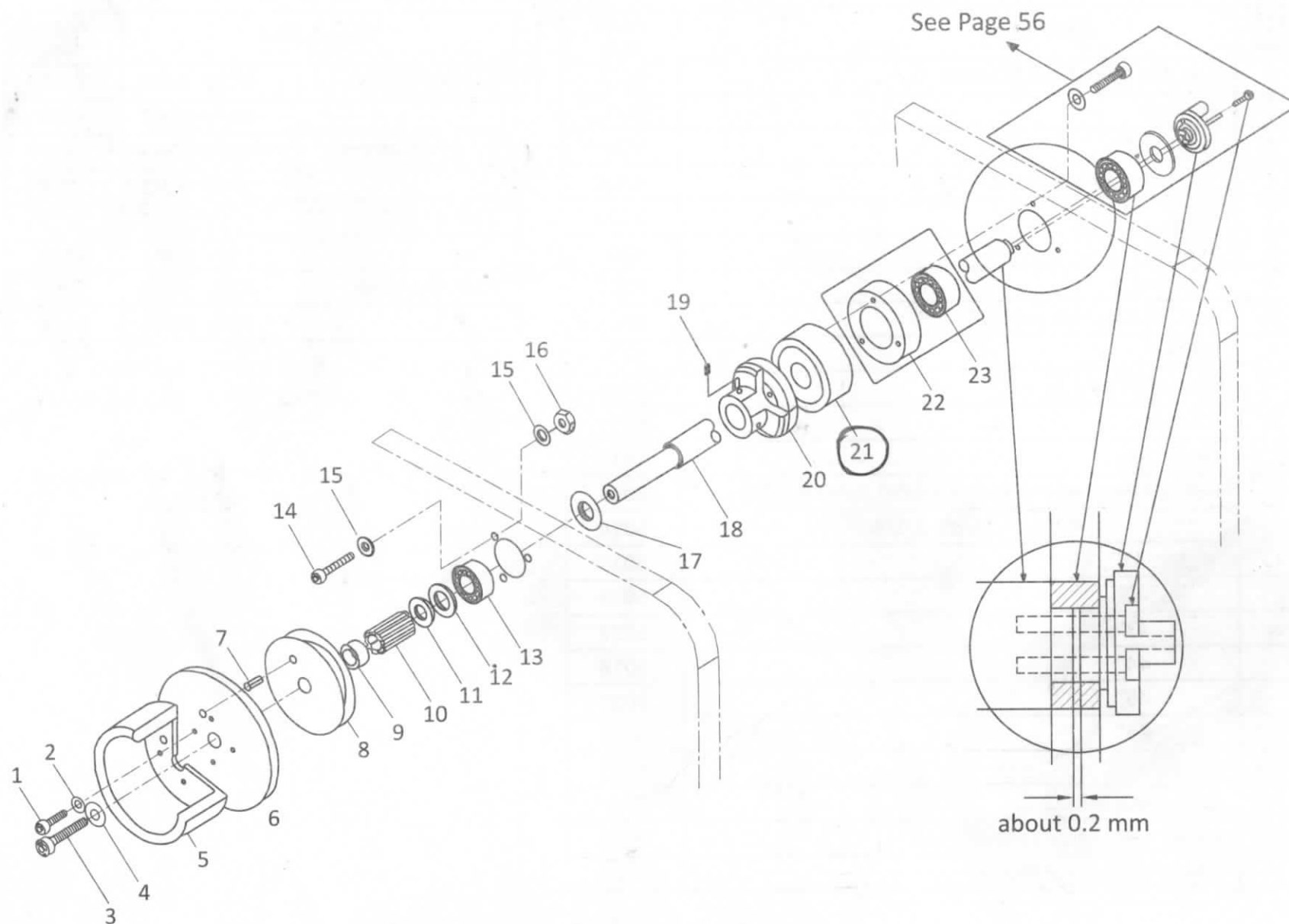


Arrangement of Input Drive & Motor Stand

ITEM No.	Description	PART No.
1	Soc. HD. Cap Screw M10x30	5001
2	Washer	5002
3	Pivot Shaft	5003
4	Soc. HD. Cap Screw M8x55	5004
5	Block	5005
6	Washer	5006
7	Hex. Nut 8	5007
8	Soc. HD. Cap Screw M8x30	5008
9	Bracket	5009
	Bracket (6/50)	5010
10	Washer	5011
11	Grubscrew	5012
12	Pulley Fixed : 4P (6/30, 8/30, 4/50, 6/50, 4/100)	5013
	4P (4/75) 4/85, 2/100)	5014
13	'V' Belt 41"	5015
	42"	5016
	43"	5017
	44"	5018
	45"	5019
	46"	5020
	47"	5021
14	Grubscrew M8x12	5022
15	Pulley Half : Large (117 Ø)	5023
15	Pulley Half : Small (80 Ø)	5024

Description	PART No.
1 HP 4P Motor 415V 50HZ	5025
380V 60HZ	5026
1½ HP 4P Motor 415V 50HZ	5027
380V 60HZ	5028
2 HP 4P Motor 415V 50HZ	5029
380V 60HZ	5030
3 HP 4P Motor 415V 50HZ	5031
380V 60HZ	5032

Arrangement of Main Shaft



Arrangement of Main Shaft

ITEM No.	Description	PART No.
1	Soc. HD. Cap Screw 6x30	5201
2	Washer	5202
3	Soc. HD. Cap Screw 10x35	5203
4	Washer	5204
5	Hand Wheel	5205
6	Plate	5206
7	Tension Pin Ø8x25	5207
8	Pulley (6/30, 8/30, 4/50, 6/50)	5208
8A	Pulley (4/75, 4/85, 2/100, 4/100)	5208A
9	Spacer	5209
10	Timing Pulley	5210
11	Washer	5211
12	Washer	5212
13	Bearing	5213
14	Soc. HD. Cap Screw M6x30	5214
15	Washer	5215
16	Hex. Nut 6	5216
17	Seal, Bearing	5217
18	Main Shaft, 8x30 Loom	5218
	6/30	5219
	6/50	5220
	4/50	5221
	4/75	5222
	4/100	5223
	2/50	5224
	2/75	5225
	2/100	5226
	2/150	5227

ITEM No.	Description	PART No.
19	Grubscrew M8x10	5228
20	Brake Plate	5229
21	Brake Coil	5230
22	Housing	5231
23	Bearing	5232

• Important :

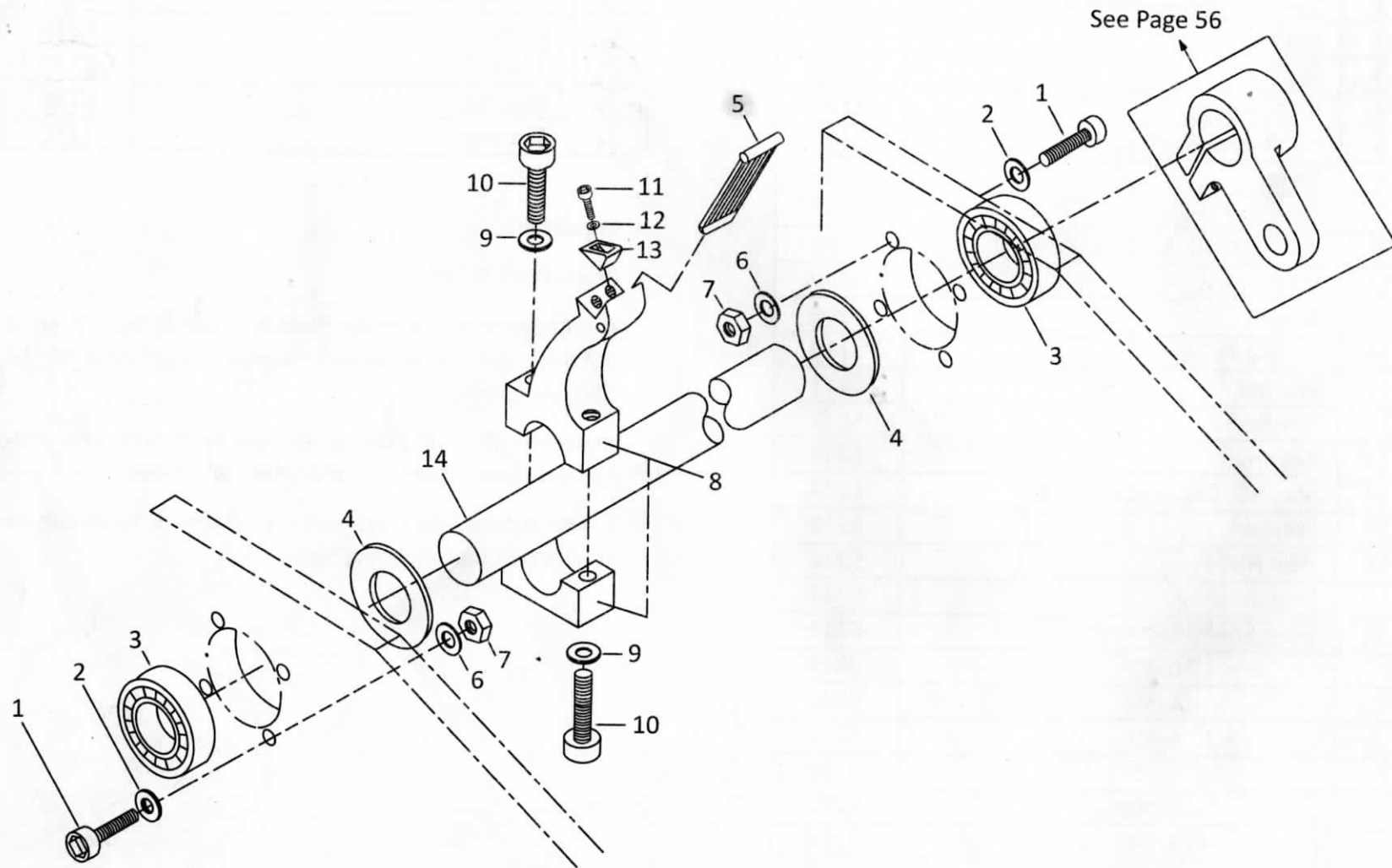
Brake Plate & Coil

The distance of the Brake Plate and Coil is factory set at between 0.4mm to ensure correct functioning of the brake assembly.

However after a period of operation this gap may increase in size due to wear on the Brake Plate.

To compensate for this wear, the setting distance can be adjusted by placing Brake Plate.

Arrangement of Reed Motion 2-1



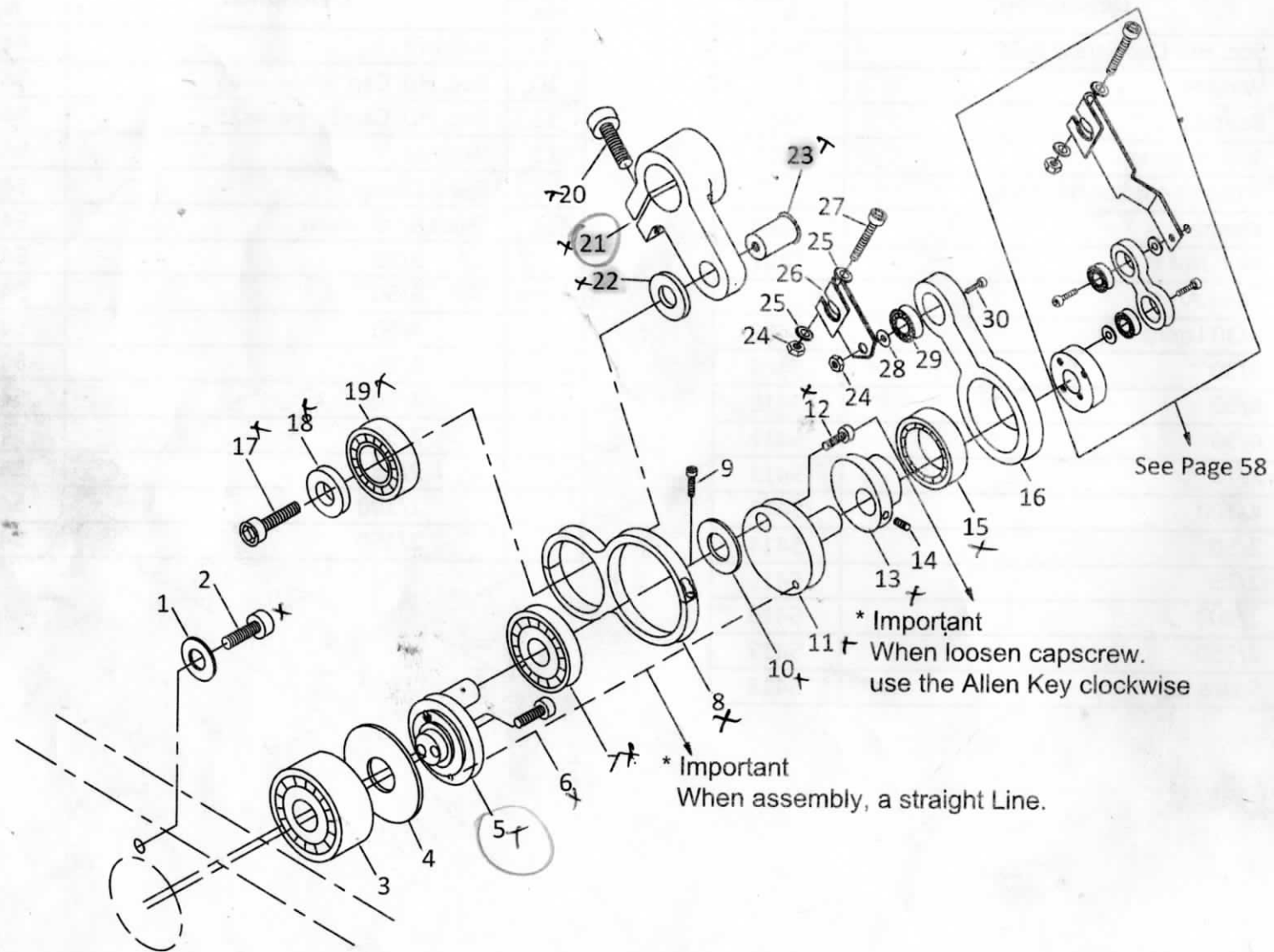
Arrangement of Reed Motion 2-1

ITEM No.	Description	PART No.
1	Soc. HD. Cap Screw 6x30	5401
2	Washer	5402
3	Bearing	5403
4	Seal Bearing	5404
5	Front Reed; See 96 page	
6	Washer	5406
7	Hex. Nut 6	5407
8	Reed Arm	
	8/30 Loom	5408
	6/30	5409
	6/50	5410
	4/50	5411
	4/75	5412
	4/100	5413
	2/50	5414
	2/75	5415
	2/100	5416
	2/150	5417
8a	Spare Reed Arm	5418

ITEM No.	Description	PART No.
9	Washer	5419
10	Soc. HD. Cap Screw 4x45	5420
11	Soc. HD. Cap Screw 4x25	5421
12	Washer	5422
13	Reed Clamp	5423
14	Shaft 8/30 Loom	5424
	6/30	5425
	6/50	5426
	4/50	5427
	4/75	5428
	4/100	5429
	2/50	5430
	2/75	5431
	2/100	5432
	2/150	5433

13) Abrazadera de lengüeta
1000

Arrangement of Reed Motion 2-2



Arrangement of Reed Motion 2-2

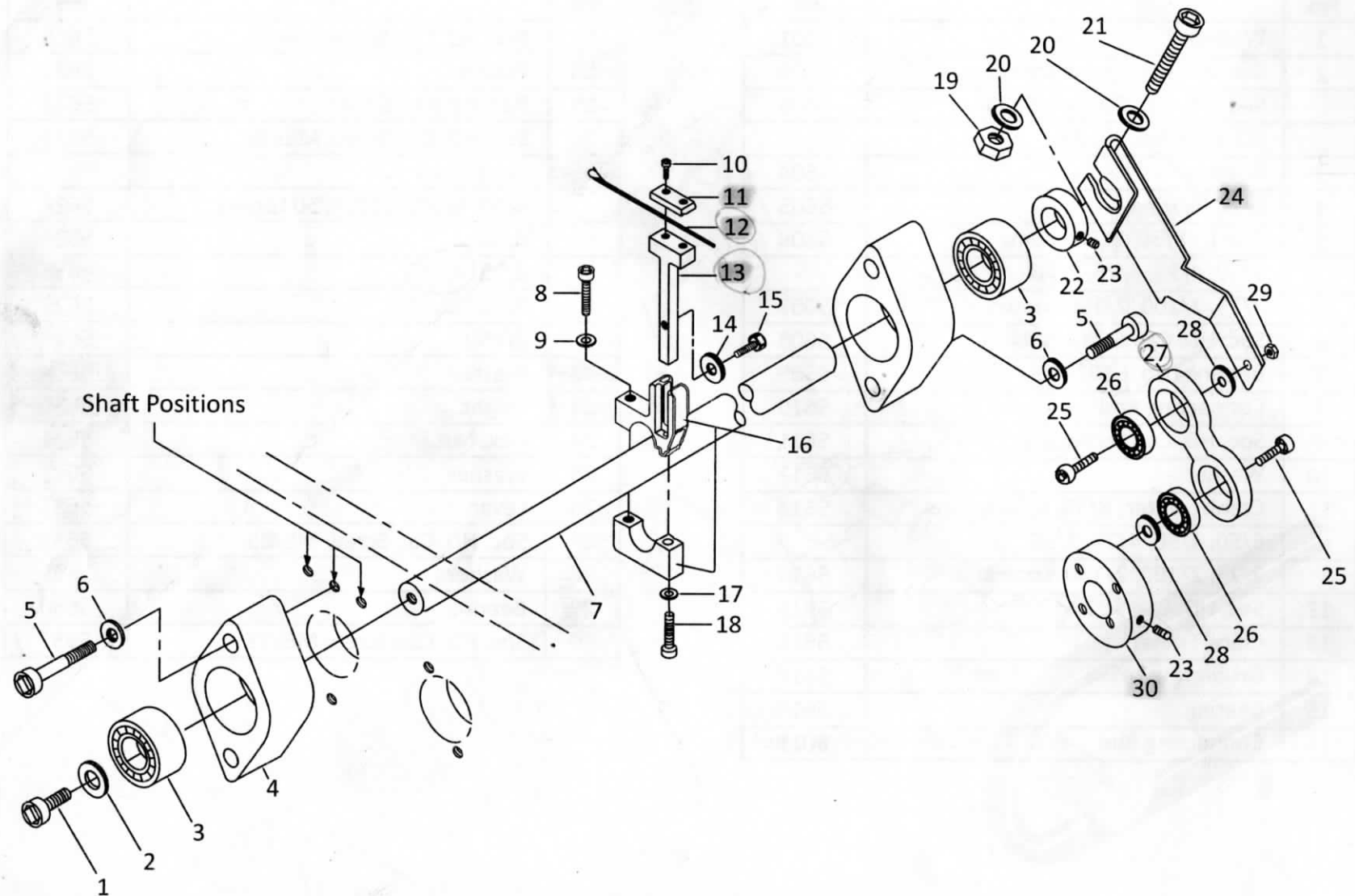
ITEM No.	Description	PART No.
1	Washer	5601
2	Soc. HD. Cap Screw M8x25	5602
	Soc. HD. Cap Screw M8x35	5603
	(52 page No. 22, 23)	
3	Bearing	5604
4	Seal, Bearing	5605
5	Crank : 8/30, 6/30 Looms	5606
	6/50, 4/50, 4/75, 2/50	
	2/75, 2/100, 2/150 Looms	5607
6	Soc. HD. Cap Screw M8x20	5608
7	Bearing (No. 6302)	5609
8	Connecting Rod	5610
9	Soc. HD. Cap Screw M5x25	5611
10	Washer	5612
11	Crank : Outer; 8/30, 6/30 Looms	5613
	6/50, 4/50, 4/75, 2/50	
	2/75, 2/100, 2/150, Looms	5614
12	Soc. HD. Cap Screw	5615
13	Crank : Inner	5616
14	Grubscrew M5x6	5617
15	Bearing	5618
16	Connecting Rod	5619

ITEM No.	Description	PART No.
17	Soc. HD. Cap Screw M8x25	5620
18	Washer	5621
19	Bearing (No. 6304)	5622
20	Soc. HD. Cap Screw M8x30	5623
21	Reed Lever	
	8/30, 6/30, 2/50, 4/50 Looms	5624
	6/50	5625
	2/75, 4/75	5626 ✓
	4/100, 2/100	5627
	2/150	5628
22	Washer	5629
23	Spigot	5630
24	Hex. Nut 6	5631
25	Washer	5632
26	Lever	5633
27	Soc. HD. Cap Screw M6x35	5634
28	Washer	5635
29	Bearing	5636
30	Soc. HD. Cap Screw M6x15	5637

②1 Balanca de lengüeta
1 cu

⑤ Manivela

Arrangement of Latch Motion



Arrangement of Latch Motion

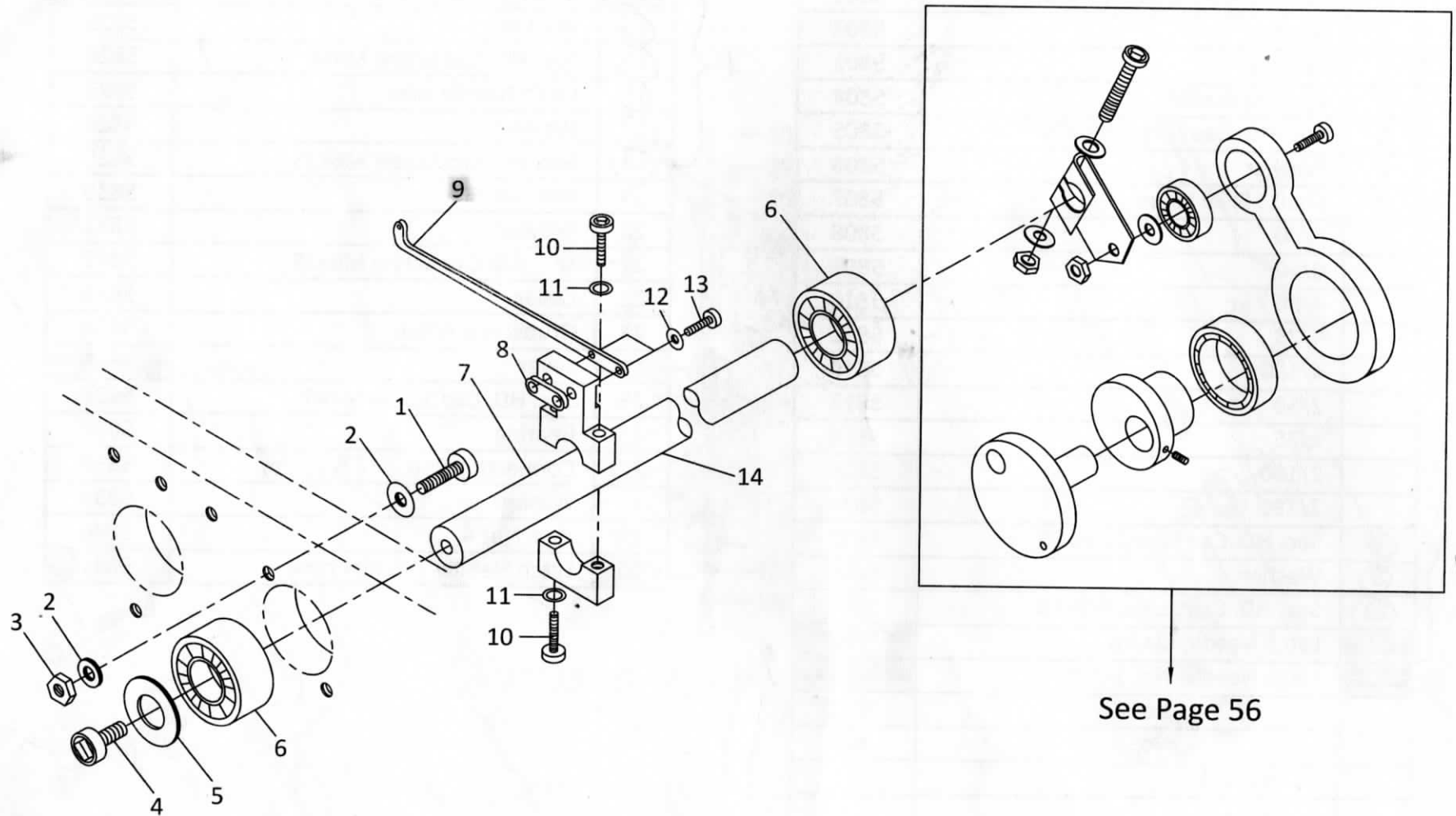
ITEM No.	Description	PART No.
1	Soc. HD. Cap Screw M6x10	5801
2	Washer	5802
3	Bearing	5803
4	Bearing Bracket	5804
5	Soc. HD. Cap Screw M5x35	5805
6	Washer	5806
7	Shaft : 8/30 Loom	5807
	6/30	5808
	6/50	5809
	4/50	5810
	4/75	5811
	4/100	5812
	2/50	5813
	2/75	5814
	2/100	5815
	2/150	5816
⑧	Soc. HD. Cap Screw M4x25	5817
⑨	Washer	5818
⑩	Soc. HD. Cap Screw M3x10	5819
⑪	Latch Needle Clamp	5820
12	Latch Needle No. 1	5821
	No. 2	5822
	No. 3	5823
	No. 1-1	
	No. 1-2	
	No. 2-2	
	No. 3-1	

ITEM No.	Description	PART No.
⑬	Latch Needle Holder	5824
⑭	Washer	5825
⑮	Soc. HD. Cap Screw M4x8	5826
⑯	Latch Needle Arm	5827
⑰	Washer	5828
⑱	Soc. HD. Cap Screw M6x35	5829
19	Hex. Nut 6	5830
20	Washer	5831
21	Soc. HD. Cap Screw M6x35	5832
22	Collar	5833
23	Grubscrew M5x6	5834
24	Lever	5835
25	Soc. HD. Cap Screw M4x8	5836
26	Bearing	5837
⑳	Connecting Rod <i>Biel</i>	5838
28	Washer	5839
29	Hex. Nut 4	5840
30	Latch Needle Timing Crank	5841

Aguja overlock

*⑬ Porta agujas con pestillo
SUN*

Arrangement of Catch Thread Motion



See Page 56

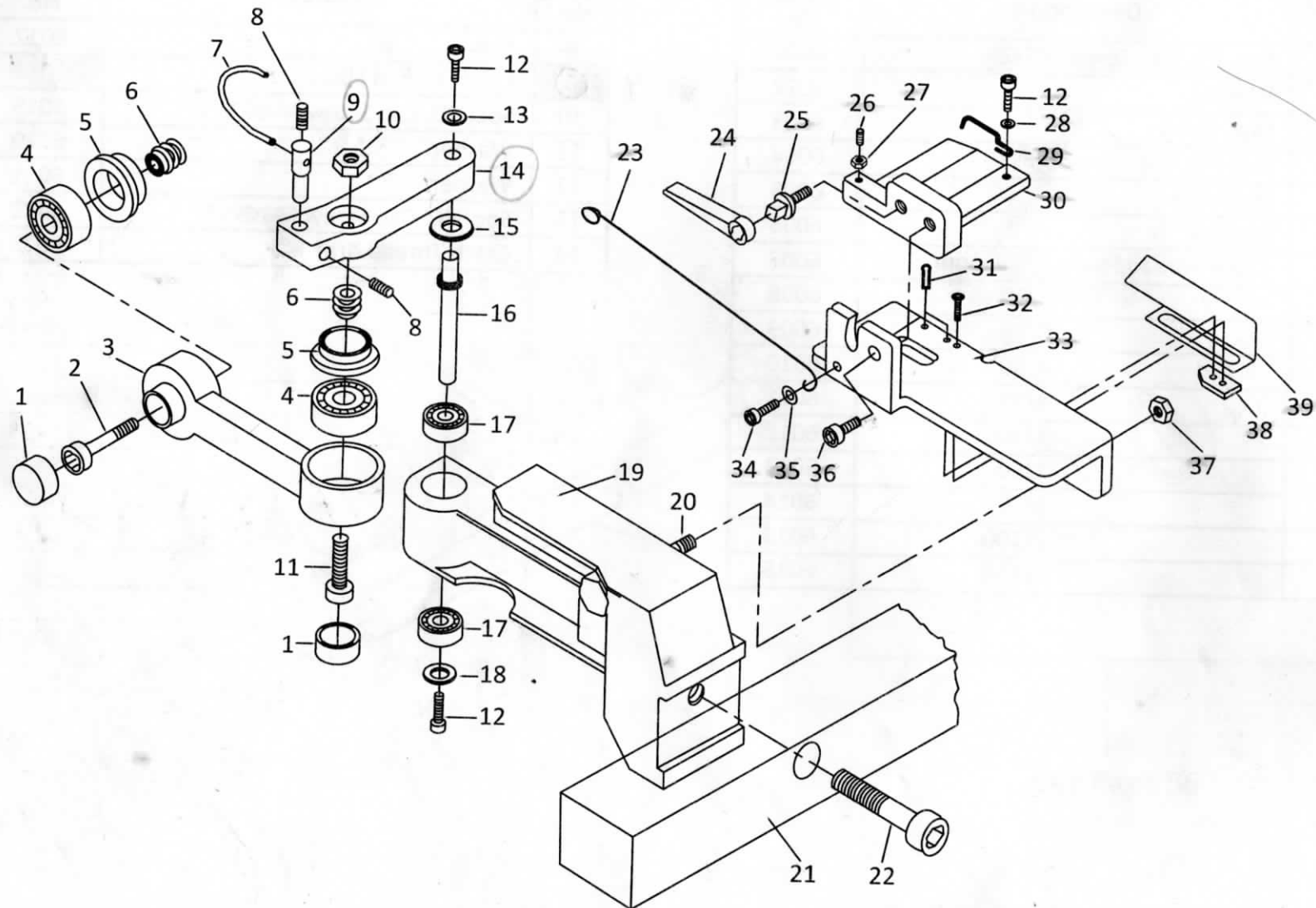
Arrangement of Catch Thread Motion

ITEM No.	Description	PART No.
1	Soc. HD. Cap Screw M5x25	6001
2	Washer	6002
3	Hex. Nut 5	6003
4	Soc. HD. Cap Screw M6x10	6004
5	Washer	6005
6	Bearing	6006
7	Catch Thread Shaft; 8/30 Loom	6007
	6/30	6008
	6/50	6009
	4/50	6010
	4/75	6011
	4/100	6012
	2/50	6013
	2/75	6014
	2/100	6015
	2/150	6016

4

ITEM No.	Description	PART No.
8	Nut	6017
9	Catch Thread Lifter	6018
10	Soc. HD. Cap Screw M4x25	6019
11	Washer	6020
12	Washer	6021
13	Soc. HD. Cap Screw M3x8	6022
14	Catch Thread Arm	6023

Arrangement of Weft Motion & Tape Plate 5-1 8/30, 6/30 Looms



9. Bola aguja de trama

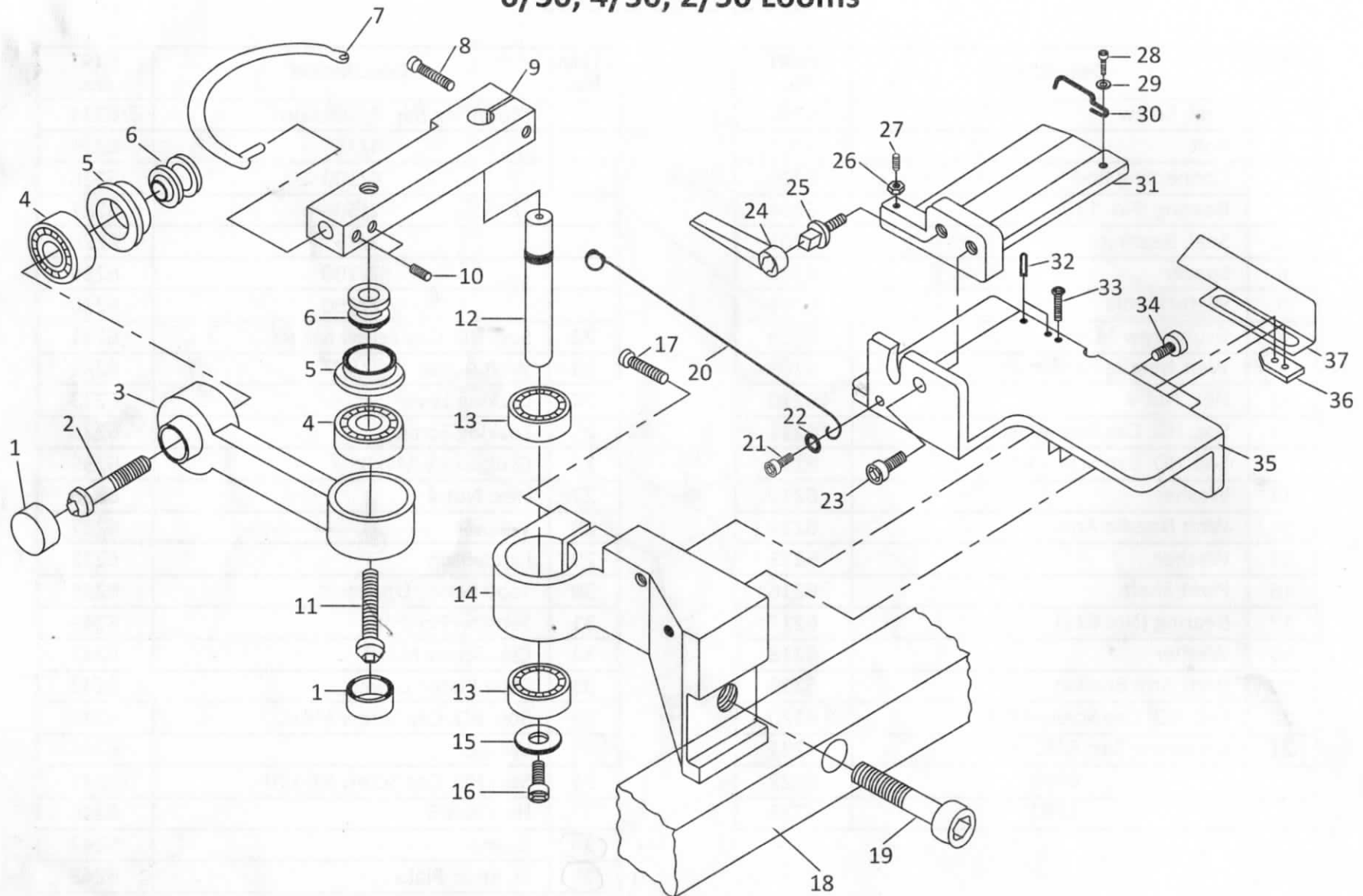
Arrangement of Weft Motion & Tape Plate 5-1

8/30, 6/30 Looms

ITEM No.	Description	PART No.
1	Seal, Screw	6201
2	Bolt	6202
3	Connecting Rod	6203
4	Bearing (No. 126)	6204
5	Seal, Bearing	6205
6	Spacer	6206
7	Weft Needle	6207
8	Grubscrew M5x6	6208
9	Weft Needle Holder	6209
10	Hex. Nut 4	6210
11	Soc. HD. Cap Screw M4x20	6211
12	Soc. HD. Cap Screw M3x6	6212
13	Washer	6213
14	Weft Needle Arm	6214
15	Washer	6215
16	Pivot Shaft	6216
17	Bearing (No. 625)	6217
18	Washer	6218
19	Weft Arm Bracket	6219
20	Soc. HD. Cap Screw M5x25	6220
21	Mounting Bar; 8/30 Loom	6221
	6/30	6222
	6/50	6223

ITEM No.	Description	PART No.
	Mounting Bar; 4/50 Loom	6224
	4/75	6225
	4/100	6226
	2/50	6227
	2/75	6228
	2/100	6229
	2/150	6230
22	Soc. HD. Cap Screw M8x40	6231
23	Weft Guide	6232
24	Locking Lever	6233
25	Locking Screw	6234
26	Grubscrew M4x8	6235
27	Hex. Nut 4	6236
28	Washer	6237
29	Latch Stop	6238
30	Tape Plate : Upper	6239
31	Tension Pin Ø3x8	6240
32	Csk. Screw M3x8	6241
33	Tape Plate : Lower	6242
34	Soc. HD. Cap Screw M4x6	6243
35	Washer	6244
36	Soc. HD. Cap Screw M5x10	6245
37	Hex. Nut 5	6246
38	Clamp	6247
39	Stripper Plate	6248

Arrangement of Weft Motion & Tape Plate 5-2 6/50, 4/50, 2/50 Looms



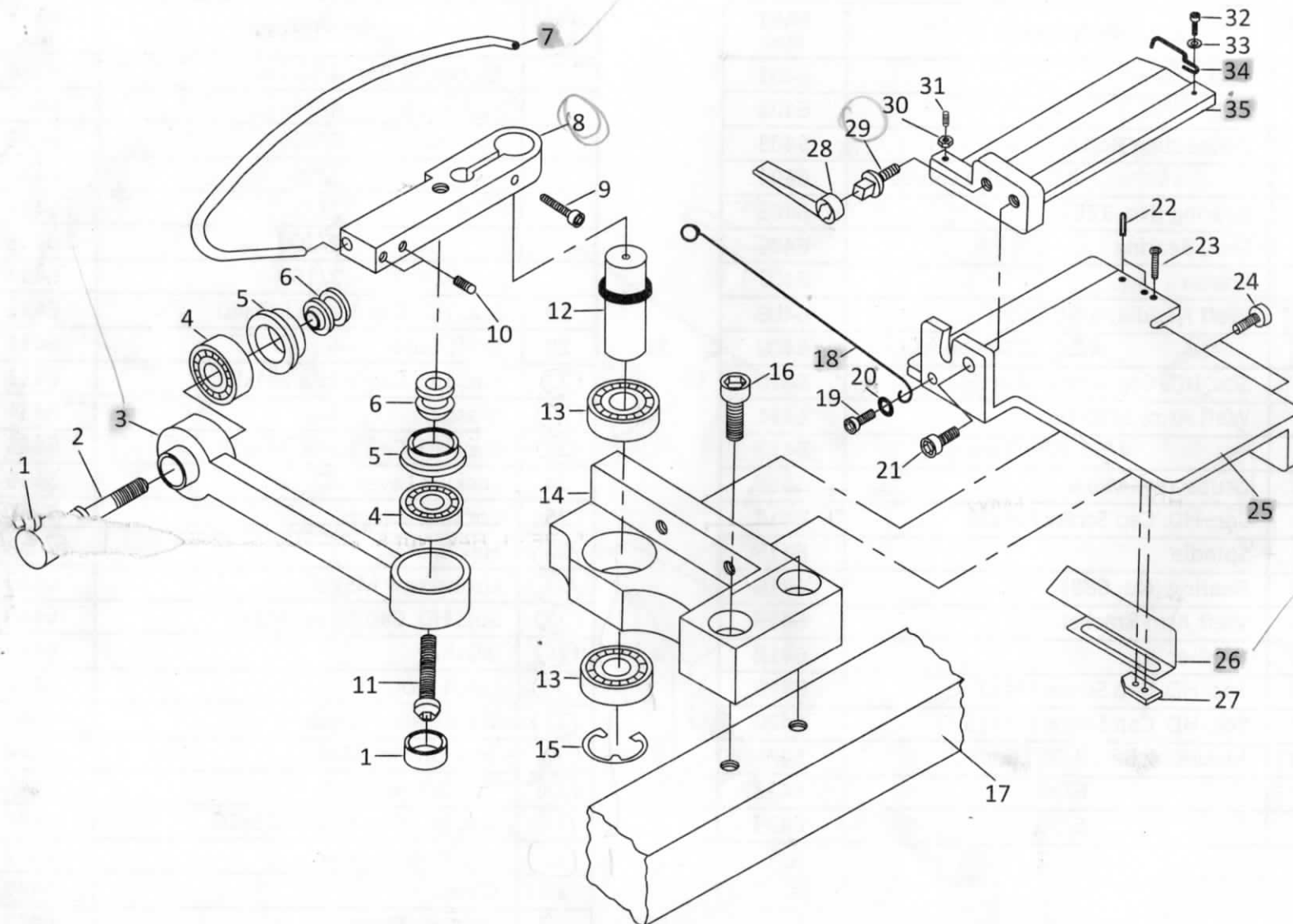
Arrangement of Weft Motion & Tape Plate 5-2

6/50, 4/50, 2/50 Looms

ITEM No.	Description	PART No.
1	Seal, Screw	6401
2	Bolt	6402
3	Connecting Rod 6/50 Loom	6403
	4/50, 2/50 Looms	6404
4	Bearing (No. 126)	6405
5	Seal, Bearing	6406
6	Spacer	6407
7	Weft Needle; 6/50 Loom	6408
	4/50, 2/50 Looms	6409
8	Soc. HD. Cap Screw M4x15	6410
9	Weft Arm; 6/50 Loom	6411
	4/50, 2/50 Looms	6412
10	Grubscrew M5x6	6413
11	Soc. HD. Cap Screw M4x25	6414
12	Spindle	6415
13	Bearing (No. 688)	6416
14	Weft Arm Bracket	6417
15	Washer	6418
16	Soc. HD. Cap Screw M4x8	6419
17	Soc. HD. Cap Screw M4x15	6420
18	Mounting Bar; 8/30 Loom	6421
	6/30	6422
	6/50	6423
	2/100	6424A
	2/150	6425A

ITEM No.	Description	PART No.
	Mounting Bar; 4/50 Loom	6424
	4/75	6425
	4/100	6426
	2/50	6427
	2/75	6428
	2/100	6429
	2/150	6430
19	Soc. HD. Cap Screw M8x40	6431
20	Weft Guide	6432
(21)	Soc. HD. Cap Screw M4x5	6433
(22)	Washer	6434
(23)	Soc. HD. Cap Screw M5x10	6435
24	Locking Lever	6436
25	Locking Screw	6437
(26)	Hex. Nut 5	6438
(27)	Grubscrew M5x10	6439
(28)	Soc. HD. Cap Screw M3x6	6440
(29)	Washer	6441
(30)	Latch Stop	6442
(31)	Tape Plate : Upper	6443
(32)	Tension Pin Ø3x8	6444
(33)	Csk. Screw M3x8	6445
(34)	Soc. HD. Cap Screw M5x10	6446
(35)	Tape Plate : Lower	6447
36	Clamp	6448
37	Stripper Plate	6449

Arrangement of Weft Motion & Tape Plate 5-3 4/75, 2/75 Looms



Arrangement of Weft Motion & Tape Plate 5-3

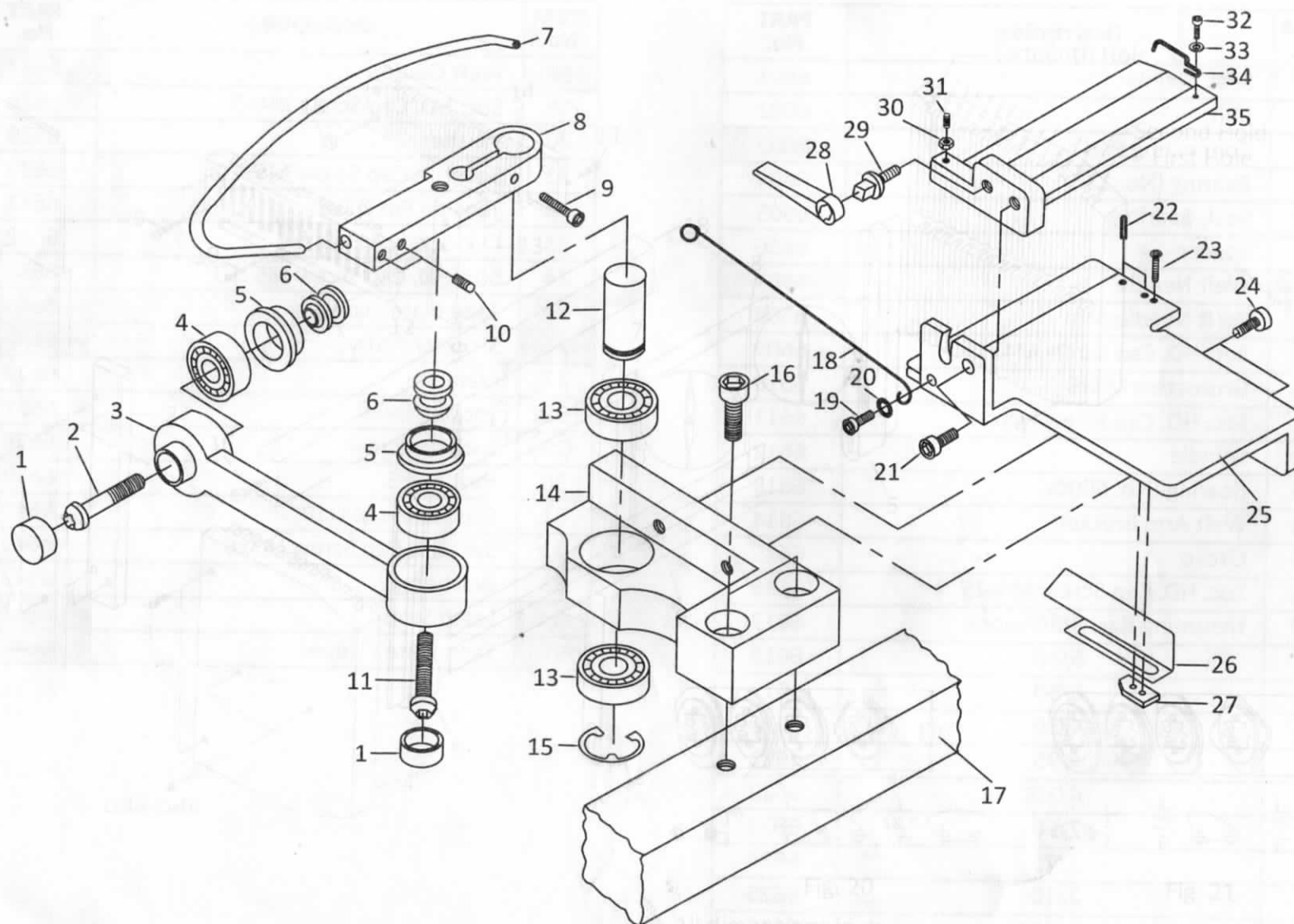
4/75, 2/75 Looms

ITEM No.	Description	PART No.
1	Seal, Screw	6601
2	Bolt	6602
3	Connecting Rod	6603
4	Bearing (No. 126)	6604
5	Seal, Bearing	6605
6	Spacer	6606
7	Weft Needle	6607
8	Weft Needle Arm	6608
9	Soc. HD. Cap Screw M4x15	6609
10	Grubscrew M5x6	6610
11	Soc. HD. Cap Screw M5x25	6611
12	Spindle	6612
13	Bearing (No. 6000)	6613
14	Weft Arm Bracket	6614
15	Circlip	6615
16	Soc. HD. Cap Screw M6x25	6616
17	Mounting Bar; 8/30 Loom	6617
	6/30	6618
	6/50	6619
	4/50	6620
	4/75	6621
	4/100	6622
	2/50	6623
	2/75	6624
	2/100	6625
	2/150	6626

ITEM No.	Description	PART No.
18	Weft Guide	6627
19	Soc. HD. Cap Screw M4x5	6628
20	Washer	6629
21	Soc. HD. Cap Screw M5x10	6630
22	Tension Pin Ø3x8	6631
23	Csk. Screw M3x8	6632
24	Soc. HD. Cap Screw M5x10	6633
25	Tape Plate : Lower	6634
26	Stripper Plate	6635
27	Clamp	6636
28	Locking Lever	6637
29	Locking Screw	6638
30	Hex. Nut 5	6639
31	Grubscrew M4x10	6640
32	Soc. HD. Cap Screw M3x6	6641
33	Washer	6642
34	Latch Stop	6643
35	Tape Plate : Upper	6644

⑧ Brazo de la aguja del ramo
10N

Arrangement of Weft Motion & Tape Plate 5-3 4/85, 2/85 Looms



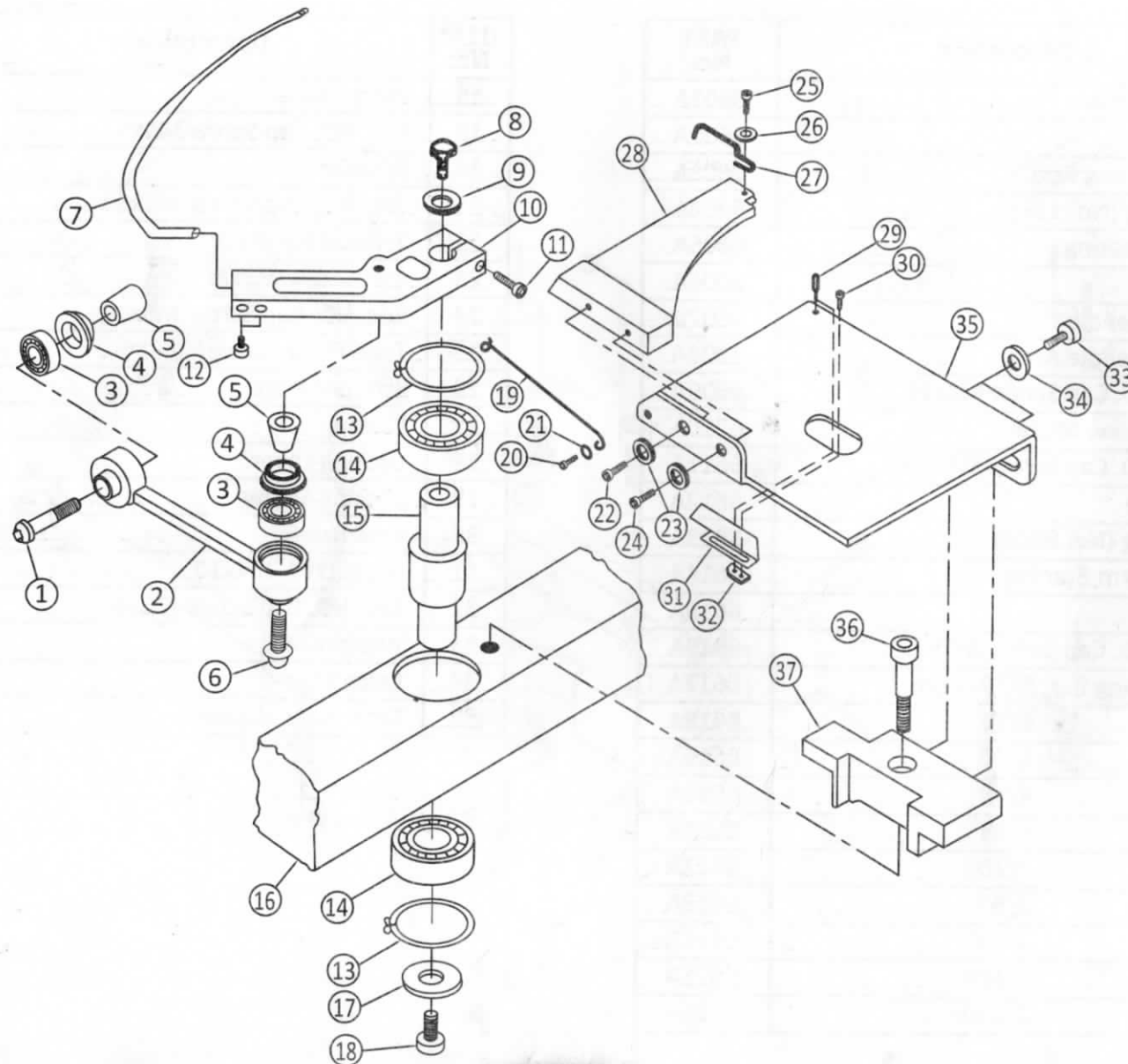
Arrangement of Weft Motion & Tape Plate 5-3

4/85, 2/85 Looms

ITEM No.	Description	PART No.
1	Seal, Screw	6601A
2	Bolt	6602A
3	Connecting Rod	6603A
4	Bearing (No. 126)	6604A
5	Seal, Bearing	6605A
6	Spacer	6606A
7	Weft Needle	6607A
8	Weft Needle Arm	6608A
9	Soc. HD. Cap Screw M4x15	6609A
10	Grubcrew M5x6	6610A
11	Soc. HD. Cap Screw M5x25	6611A
12	Spindle	6612A
13	Bearing (No. 6000)	6613A
14	Weft Arm Bracket	6614A
15	Circlip	6615A
16	Soc. HD. Cap Screw M6x25	6616A
17	Mounting Bar; 8/30 Loom	6617A
	6/30	6618A
	6/50	6619A
	4/50	6620A
	4/85	6621A
	4/100	6622A
	2/50	6623A
	2/85	6624A
	2/100	6625A
	2/150	6626A

ITEM No.	Description	PART No.
18	Weft Guide	6627A
19	Soc. HD. Cap Screw M4x5	6628A
20	Washer	6629A
21	Soc. HD. Cap Screw M5x10	6630A
22	Tension Pin Ø3x8	6631A
23	Csk. Screw M3x8	6632A
24	Soc. HD. Cap Screw M5x10	6633A
25	Tape Plate : Lower	6634A
26	Stripper Plate	6635A
27	Clamp	6636A
28	Locking Lever	6637A
29	Locking Screw	6638A
30	Hex. Nut 5	6639A
31	Grubcrew M4x10	6640A
32	Soc. HD. Cap Screw M3x6	6641A
33	Washer	6642A
34	Latch Stop	6643A
35	Tape Plate : Upper	6644A

Arrangement of Weft Motion & Tape Plate 5-4 4/100, 2/100 Looms



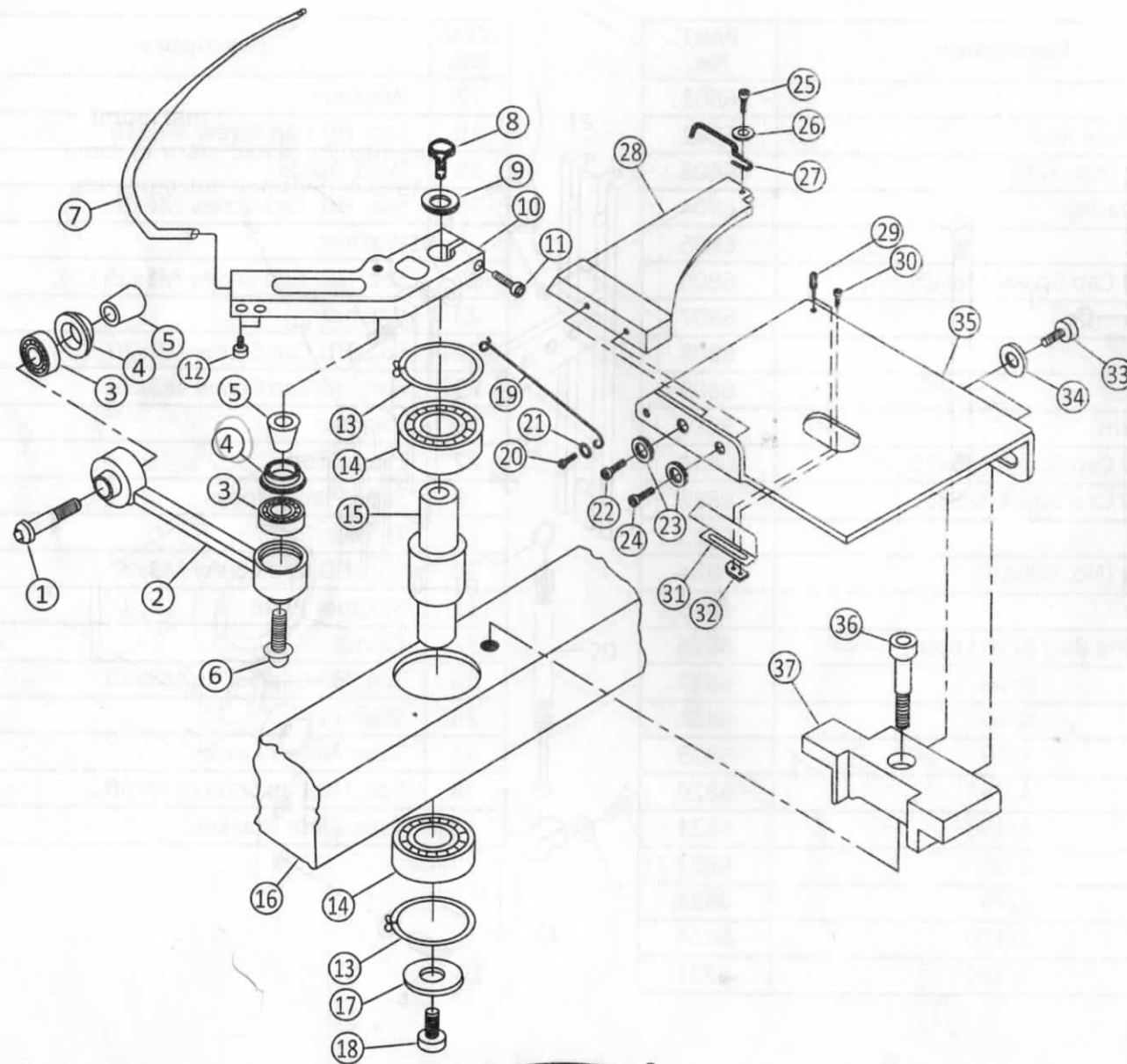
Arrangement of Weft Motion & Tape Plate 5-4

4/100, 2/100 Looms

ITEM No.	Description	PART No.
1	Bolt	6801
2	Connecting Rod	6802
3	Bearing (No. 126)	6803
4	Seal, Bearing	6804
5	Spacer	6805
6	Soc. HD Cap Screw M6x25	6806
7	Weft Needle	6807
8	Bolt	6808
9	Washer	6809
10	Weft Arm	6810
11	Soc. HD Cap Screw M5x25	6811
12	Soc. HD Cap Screw M5x6	6812
13	Circlip	6813
14	Bearing (No. 6001)	6814
15	Spindle	6815
16	Mounting Bar; 8/30 Loom	6816
	6/30	6817
	6/50	6818
	4/50	6819
	4/75	6820
	4/100	6821
	2/50	6822
	2/75	6823
	2/100	6824
	2/150	6825

ITEM No.	Description	PART No.
17	Washer	6826
18	Soc. HD Cap Screw M6x15	6827
19	Weft Guide	6828
20	Soc. HD. Cap Screw M6x6	6829
21	Washer	6830
22	Soc. HD. Cap Screw M5x15 L.H.	6831
23	Washer	6832
24	Soc. HD Cap Screw M5x20	6833
25	Soc. HD Cap Screw M3x8	6834
26	Washer	6835
27	Latch Stop	6836
28	Tape Plate, Upper	6837
29	Tension Pin	6838
30	Soc. HD Cap Screw M3x8	6839
31	Stripper Plate	6840
32	Clamp	6841
33	Soc. HD Cap Screw M8x20	6842
34	Washer	6843
35	Tape Plate / Lower	6844
36	Soc. HD Cap Screw M8x50	6845
37	Tape Plate Bracket	6846

Arrangement of Weft Motion & Tape Plate 5-4 4/110, 2/110 Looms



Arrangement of Weft Motion & Tape Plate 5-4

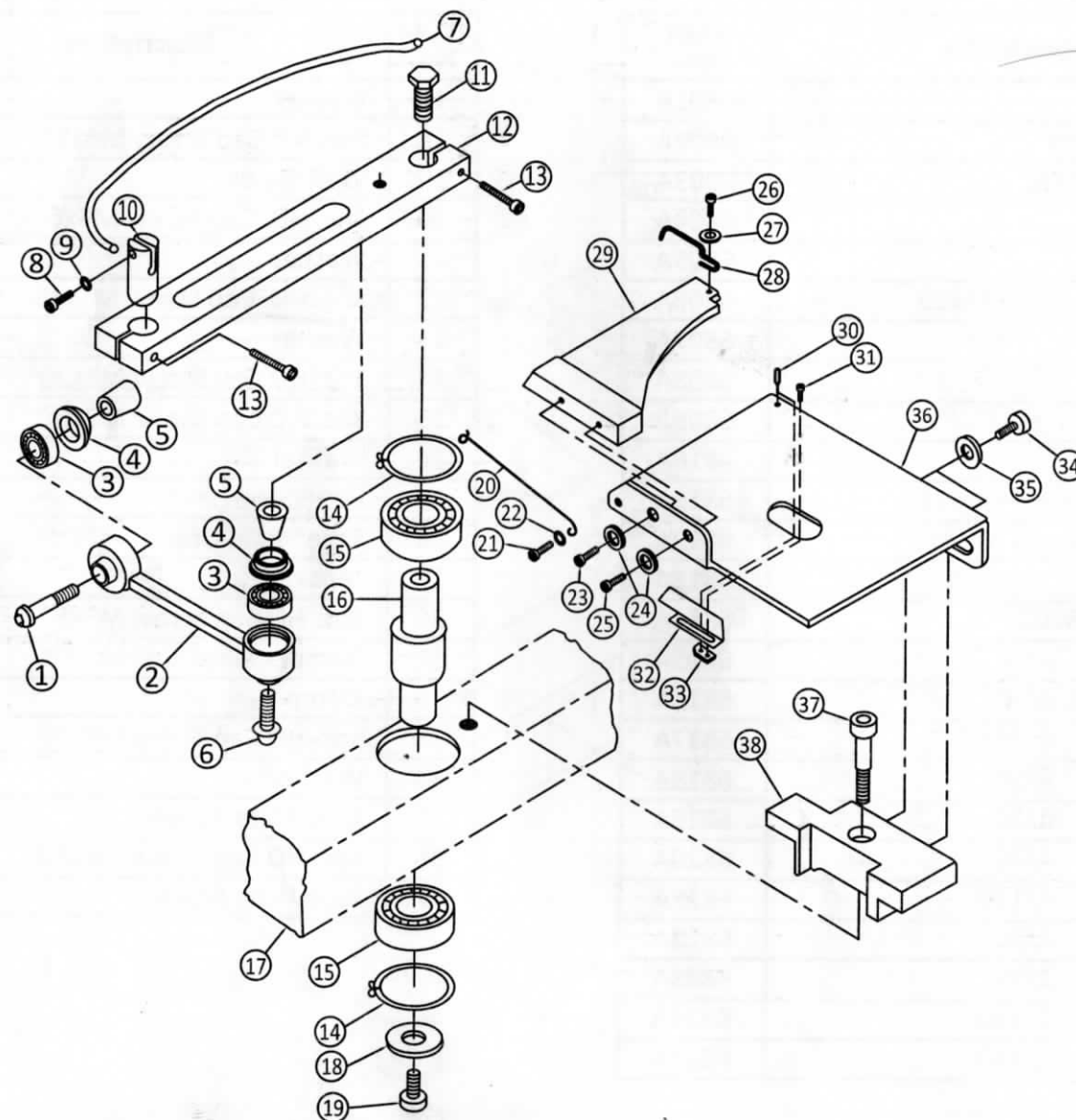
4/110, 2/110 Looms

ITEM No.	Description	PART No.
1	Bolt	6801A
2	Connecting Rod	6802A
3	Bearing (No. 126)	6803A
④	Seal, Bearing	6804A
5	Spacer	6805A
6	Soc. HD Cap Screw M6x25	6806A
7	Weft Needle	6807A
8	Bolt	6808A
9	Washer	6809A
10	Weft Arm	6810A
11	Soc. HD Cap Screw M5x25	6811A
12	Soc. HD Cap Screw M5x6	6812A
13	Circlip	6813A
14	Bearing (No. 6001)	6814A
15	Spindle	6815A
16	Mounting Bar; 8/30 Loom	6816A
	6/30	6817A
	6/50	6818A
	4/50	6819A
	4/75	6820A
	4/110	6821A
	2/50	6822A
	2/75	6823A
	2/110	6824A
	2/150	6825A

ITEM No.	Description	PART No.
17	Washer	6826A
18	Soc. HD Cap Screw M6x15	6827A
19	Weft Guide	6828A
20	Soc. HD. Cap Screw M6x6	6829A
21	Washer	6830A
22	Soc. HD. Cap Screw M5x15 L.H.	6831A
23	Washer	6832A
24	Soc. HD Cap Screw M5x20	6833A
25	Soc. HD Cap Screw M3x8	6834A
26	Washer	6835A
27	Latch Stop	6836A
28	Tape Plate, Upper	6837A
29	Tension Pin	6838A
30	Soc. HD Cap Screw M3x8	6839A
31	Stripper Plate	6840A
32	Clamp	6841A
33	Soc. HD Cap Screw M8x20	6842A
34	Washer	6843A
35	Tape Plate / Lower	6844A
36	Soc. HD Cap Screw M8x50	6845A
37	Tape Plate Bracket	6846A

④ selo de enginche

Arrangement of Weft Motion & Tape Plate 5-5 2/150 Looms

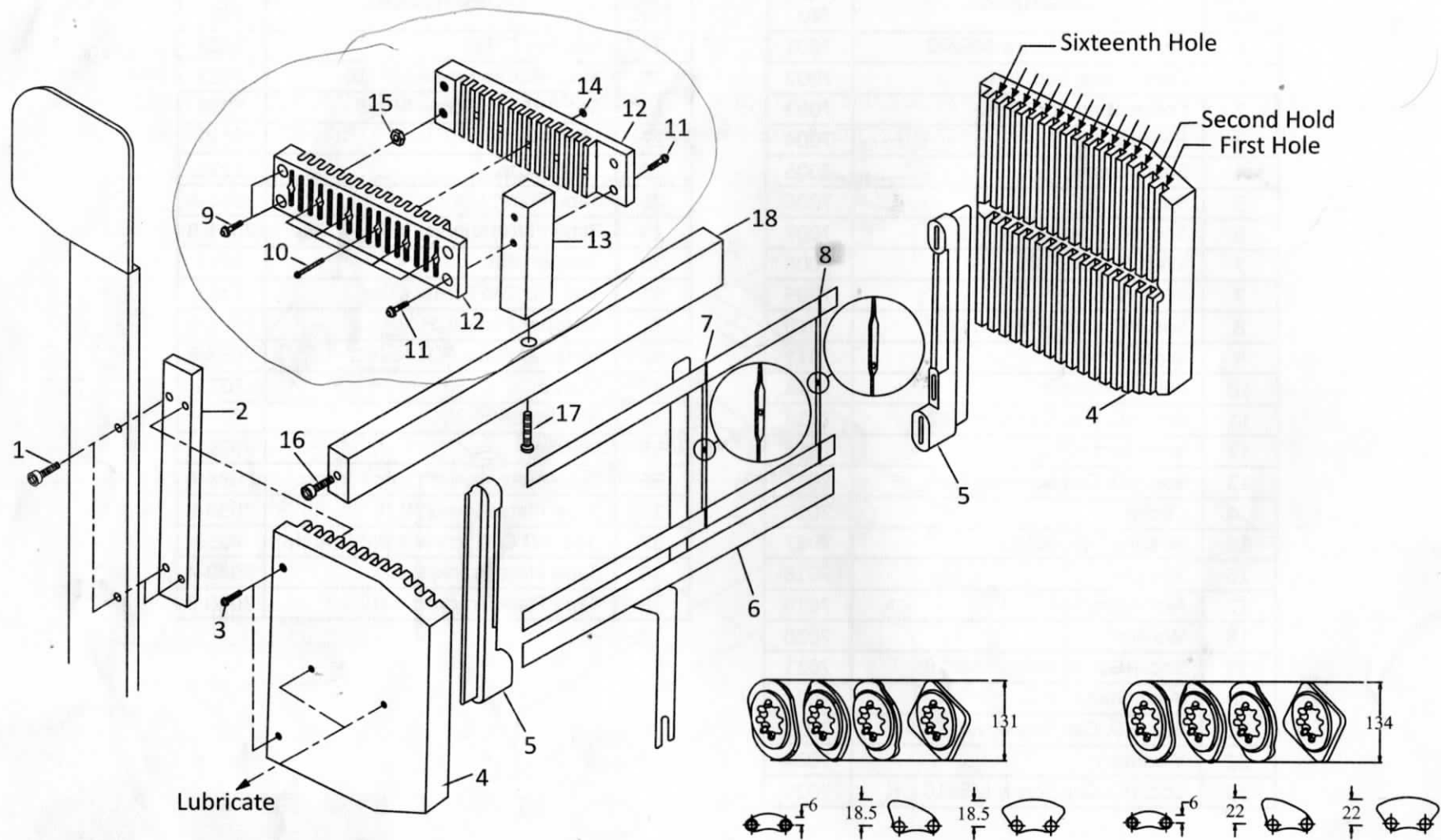


Arrangement of Weft Motion & Tape Plate 5-5 2/150 Looms

ITEM No.	Description	PART No.
1	Soc. HD. Cap Screw M6x40	7001
2	Connecting Rod; L.H.	7002
2	Connecting Rod; R.H.	7003
3	Bearing (No. 12)	7004
4	Seal Bearing	7005
5	Spacer	7006
6	Soc. HD. Cap Screw M6x30	7007
7	Weft Needle; L.H.	7008
7	Weft Needle; R.H.	7009
8	Soc. HD. Cap Screw M4x12	7010
9	Washer	7011
10	Needle Holder	7012
11	Soc. HD. Cap Screw M8/12	7013
12	Weft Arm	7014
13	Soc. HD. Cap Screw M4x25	7015
14	Circlip	7016
15	Bearing (No. 6001)	7017
16	Spindle	7018
17	Mounting Bar	7019
18	Washer	7020
19	Soc. HD. Cap Screw M8x10	7021
20	Weft Guide	7022
21	Soc. HD. Cap Screw M4x8	7023
22	Washer	7024
23	Soc. HD. Cap Screw M5x16 L.H.	7025

ITEM No.	Description	PART No.
24	Washer	7026
25	Soc. HD Cap Screw M5x16	7027
26	Soc. HD Cap Screw M3x8	7028
27	Washer	7029
28	Latch Stop	7030
29	Tape Plate; Upper; L.H.	7031-A
29	Tape Plate; Upper; R.H.	7031-B
30	Tension Pin	7032
31	Soc. HD Cap Screw M3x8	7033
32	Stripper Plate; L.H.	7034-A
32	Stripper Plate; R.H.	7034-B
33	Clamp	7035
34	Hex Bolt M8x20	7036
35	Washer	7037
36	Tape Plate; Lower; L.H.	7038-A
36	Tape Plate; Lower; R.H.	7038-B
37	Soc. HD Cap Screw M8x50; R.H.	7039
38	Tape Plate Bracket; L.H.	7040-A
38	Tape Plate Bracket; R.H.	7040-B

Arrangement of Heald Frames



All dimensions in millimeters

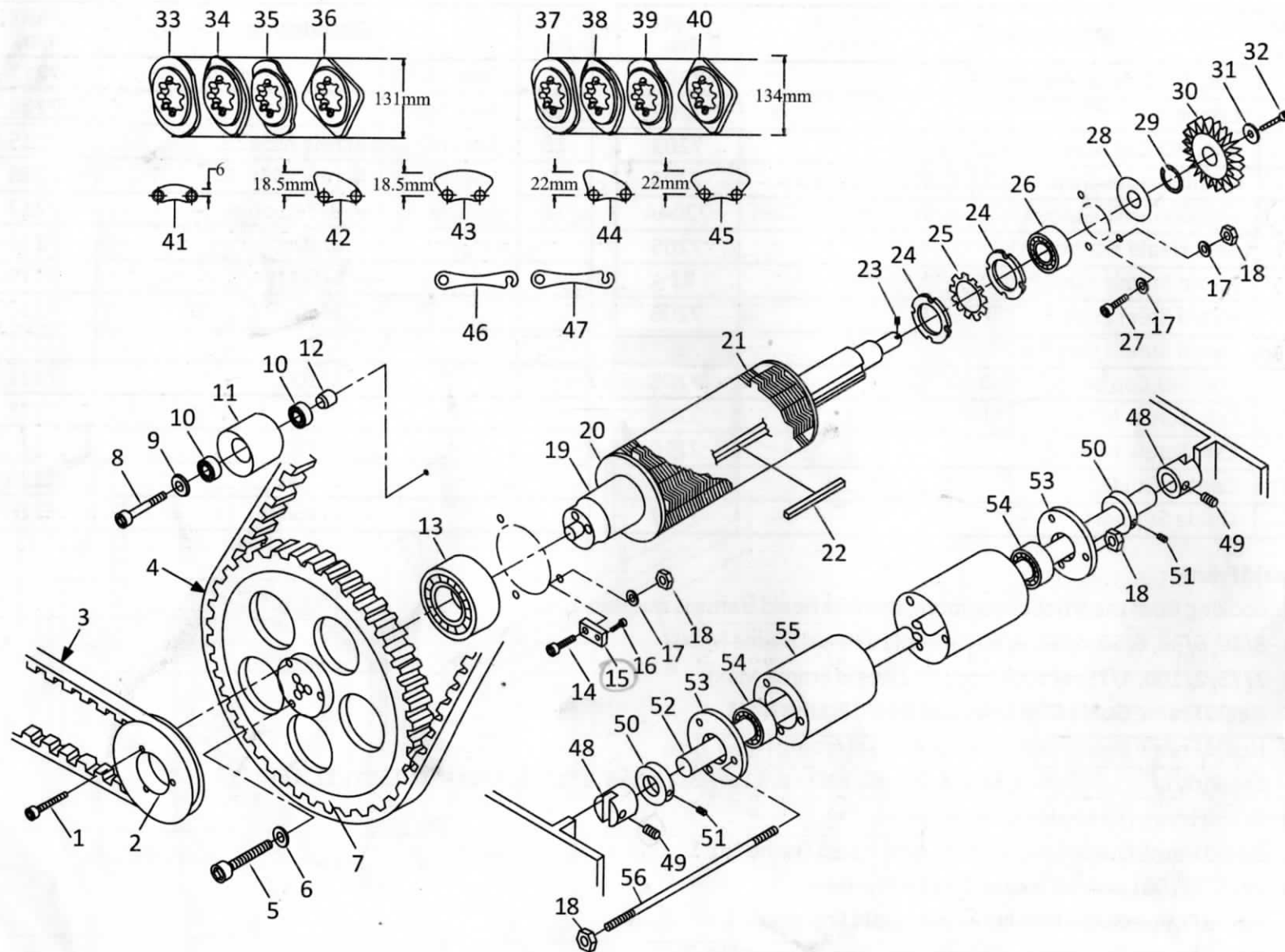
Arrangement of Heald Frames

ITEM No.	Description	PART No.	ITEM No.	Description	PART No.
1	Soc. HD Cap Screw M4x10	7201	14	Hex. Nut 3	7213
2	Connect	7202	15	Hex. Nut 4	7214
3	Soc. HD Cap Screw M3x15	7203	16	Soc. HD Cap Screw M5x25	7215
4	Heald Frame Guide (6/30, 8/30, 4/50, 6/50)	7204	17	Soc. HD Cap Screw M4x15	7216
4A	Heald Frame Guide (4/75, 4/85, 2/100, 4/100)	7204A	18	Mounting Bar, 8/30 Loom	7217
5	Side Heald Frame	7205		6/30	7218
6	Heald Frame : See Page 95			6/50	7219
7	Heald Steel : Use Fig. 20	7206		4/50	7220
8	Heald Steel : Use Fig. 21	7207		4/75	7221
9	Soc. HD Cap Screw M4x20	7208		1/100	7222
10	Csk. Screw M3x25	7209		2/50	7223
11	Csk. Screw M5x10	7210		2/75	7224
12	Center Guide	7211		2/100	7225
13	Guide Support	7212		2/150	7226

• Heald Frame :

- 1) Looking from the front of the loom, the first heald frame is number 1.
- 2) 8/30, 6/30, 6/50, 4/50, 2/50 Looms (16 Heald Frame Max)
- 3) 2/75, 2/100, 4/75, 4/100 Looms (12 Heald Frame Max)
 Heald Frame Guide fifth hole - use Heald Frame No. 1
 Heald Frame Guide sixth hole - use Heald Frame No. 2
 Similarly 7th - 3, 8th - 4, 9th - 5, 10th - 6, 11th - 7, 12th - 8, 13th - 9, 14th - 10, 15th - 11, 16th - 12
- 4) 2/150 Loom (10 Heald Frame Max)
 Heald frame Guide seventh hole - use Heald Frame No. 1
- 5) 2/75, 2/100 Loom of in case 6 Heald Frame
 Heald Frame Guide fifth hole - use Heald Frame No. 1
 Heald Frame Guide seventh hole - use Heald Frame No. 2
 Similarly 9th - 3, 11th - 4, 13th - 5, 15th - 6

Arrangement of Pattern Chain



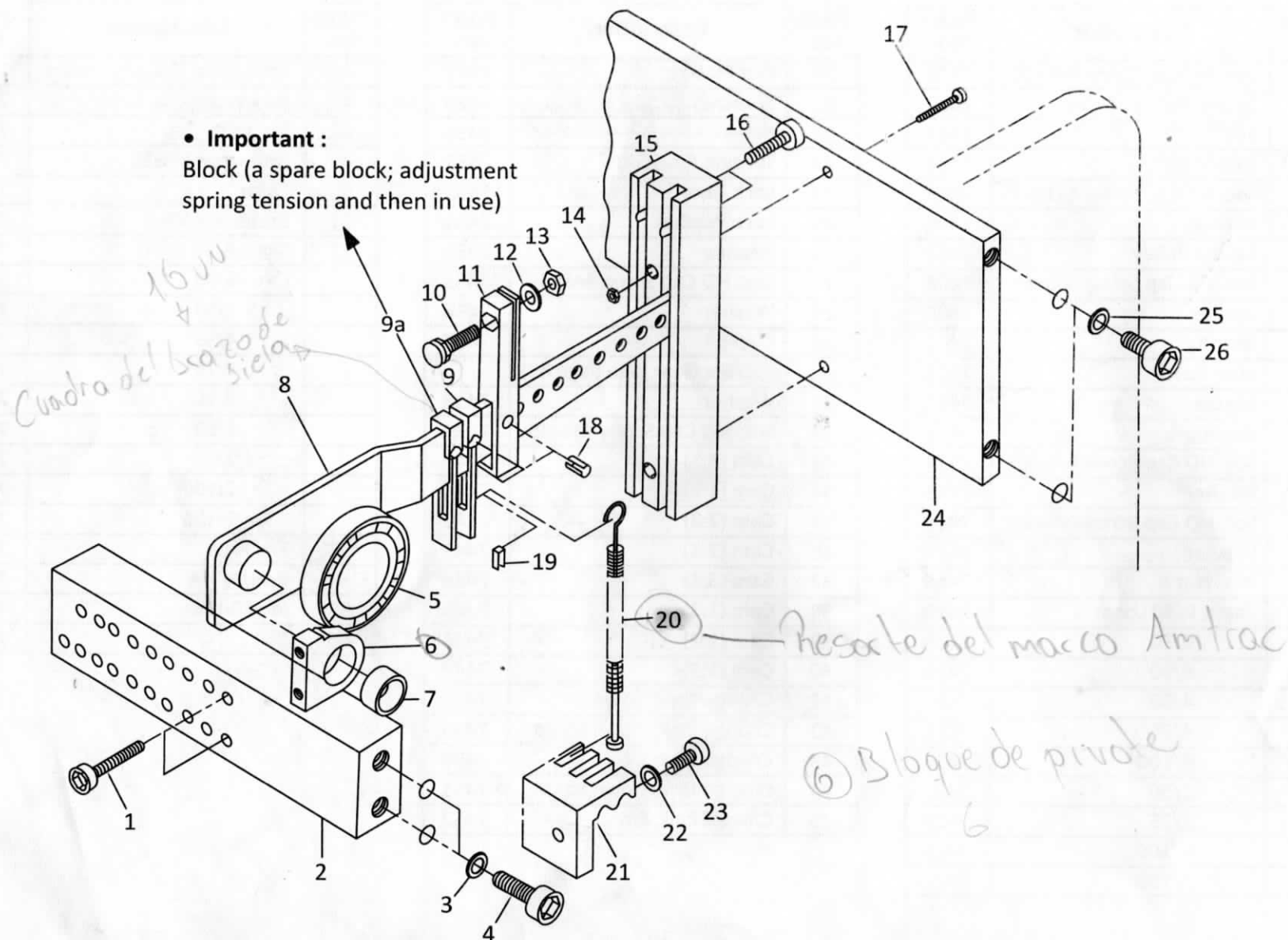
Arrangement of Pattern Chain

ITEM No.	Description	PART No.
1	Soc. HD Cap Screw M6x20	7401
2	Timing Pulley : Drive	7402
3	Belt	7403
4	Timing Belt	7404
5	Soc. HD Cap Screw M10x35	7405
6	Washer	7406
7	Timing Pulley	7407
8	Soc. HD Cap Screw M8x60	7408
9	Washer	7409
10	Bearing	7410
11	Idler Pulley	7411
12	Spacer	7412
13	Bearing	7413
14	Soc. HD Cap Screw M8x40	7414
15	Washer	7415
16	Soc. HD Cap Screw M6x15	7416
17	Washer	7417
18	Hex. Nut 8	7418
19	Shaft; 8/30 Loom	7419
	6/30	7420
	6/50	7421
	4/50	7422
	4/75	7423
	4/100	7424
	2/50	7425
	2/75	7426
	2/100	7426
	2/150	7427

ITEM No.	Description	PART No.
20	End Plate	7428
21	Sprocket	7429
22	Key	7430
23	Tension Pin Ø5x10	7431
24	Lock Nut	7432
25	Lock Washer	7433
26	Bearing	7434
27	Soc. HD Cap Screw M8x35	7435
28	Washer	7436
29	Circlip	7437
30	Change Gear (See Page 83)	
31	Washer	7438
32	Soc. HD Cap Screw M8x15	7439
33	Cam (3:1)	7440
34	Cam (1:3)	7441
35	Cam (2:2)	7442
36	Cam (1:1)	7443
37	Cam (3:1)	7444
38	Cam (1:3)	7445
39	Cam (2:2)	7446
40	Cam (1:1)	7447
41	Change Link; Down	7448
42	Change Link; Down to Up	7449
43	Change Link; Up	7450
44	Change Link; Down to UP	7451
45	Change Link; Up	7452

ITEM No.	Description	PART No.
46	Connecting Clip, L.H. : Yellow	7453
47	Connecting Clip, R.H. : White	7454
48	Bracket	7455
49	Grubscrew M8x10	7456
50	Collar	7457
51	Grubscrew M5x6	7458
52	Shaft; 8/30 Loom	7459
	6/30	7460
	6/50	7461
	4/50	7462
	4/75	7463
	4/100	7464
	2/50	7465
	2/75	7466
	2/100	7467
	2/150	7468
53	End Plate	7469
54	Bearing	7470
55	Idler Drum	7471
56	Bolt	7472

Arrangement of Shedding Levers



Arrangement of Shedding Levers

ITEM No.	Description	PART No.
1	Soc. HD Cap Screw M5x40	7601
2	Mounting Bar; 8/30 Loom	7602
	6/30	7603
	6/50	7604
	4/50	7605
	4/75	7606
	4/100	7607
	2/50	7608
	2/75	7609
	2/100	7610
	2/150	7611
3	Washer	7612
4	Soc. HD Cap Screw M8x30	7613
5	Bearing	7614
6	Pivot Block	7615
7	Bearing	7616
8	Shedding Lever;	
	No. 1 7617 No. 5 7621	
	No. 2 7618 No. 6 7622	
	No. 3 7619 No. 7 7623	
	No. 4 7620 No. 8 7624	

ITEM No.	Description	PART No.
	Shedding Lever;	
	No. 9 7625 No. 13 7629	
	No. 10 7626 No. 14 7630	
	No. 11 7627 No. 15 7631	
	No. 12 7628 No. 16 7632	
8a	Shedding Lever	
	(Only Zipper Tape Weaving Loom)	
	No. 1 7633 No. 9 7641	
	No. 2 7634 No. 10 7642	
	No. 3 7635 No. 11 7643	
	No. 4 7636 No. 12 7644	
	No. 5 7637 No. 13 7645	
	No. 6 7638 No. 14 7646	
	No. 7 7639 No. 15 7647	
	No. 8 7640 No. 16 7648	
9	Block	7649
10	Bolt	7650
11	Block	7651
12	Washer	7652
13	Hex. Nut 5	7653
14	Hex. Nut 3	7654

ITEM No.	Description	PART No.
15	Guide	7655
16	Lever Fixing Bolt	7656
17	Soc. HD Cap Screw M3x30	7657
18	Cap Screw M4x6	7658
19	Wear Strip	7659
20	Spring	7660
21	Spring Anchor Bracket	7661
21A	Spring Anchor Bracket (6/50)	7661A
22	Washer	7662
23	Soc. HD Cap Screw M8x15	7663
24	Plate; 8/30 Loom	7664
	6/30	7665
	6/50	7666
	4/50	7667
	4/75	7668
	4/100	7669
	2/50	7670
	2/75	7671
	2/100	7672
	2/150	7673
25	Washer	7674
26	Soc. HD Cap Screw M6x25	7675

• Shedding Lever :

1) 8/30, 6/30, 6/50, 4/50, 2/50 Looms (16 Shaft Max)

15, 13, 11, 9, 7, 5, 3, 1, 2, 4, 6, 8, 10, 12, 14, 16

2) 4/75, 4/100, 2/75, 2/100 Looms (12 Shaft Max)

15, 13, 11, 9, 7, 5, 6, 8, 10, 12, 14, 16

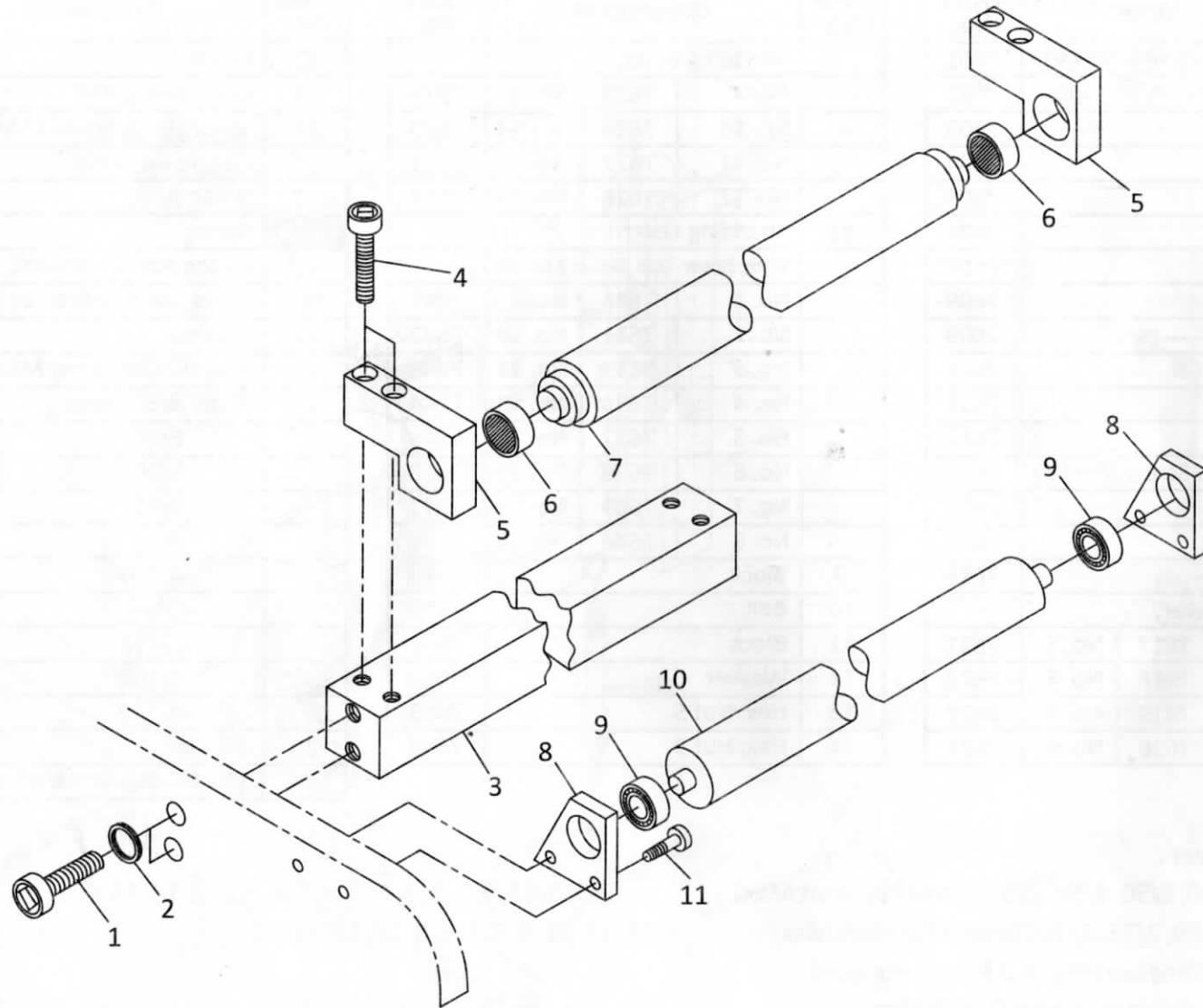
i.e. : Shedding Levers 1, 2, 3 & 4 are not used.

3) 2/75, 2/100 Loom (In case 6 Shaft Max.)

i.e. : Shedding Levers 1, 2, 3, 4, 5, 6, 8, 10, 12, 14 & 16 are not used.

90 Resorte para eslioga Antioac

Arrangement of Guide Roller

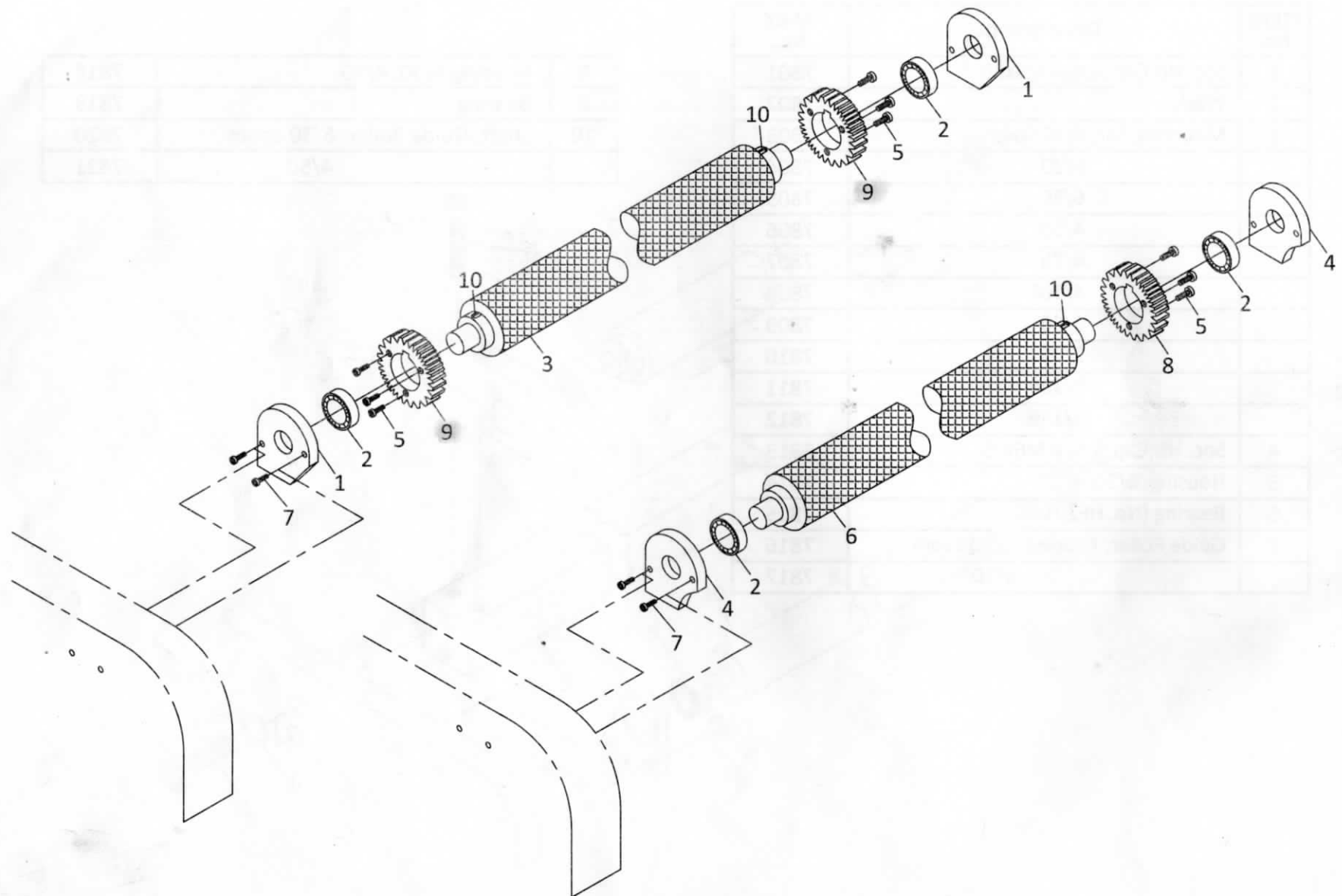


Arrangement of Guide Roller

ITEM No.	Description	PART No.
1	Soc. HD Cap Screw M8x30	7801
2	Washer	7802
3	Mounting Bar; 8/30 Loom	7803
	6/30	7804
	6/50	7805
	4/50	7806
	4/75	7807
	4/100	7808
	2/50	7809
	2/75	7810
	2/100	7811
	2/150	7812
4	Soc. HD Cap Screw M6x25	7813
5	Housing; 6/50, 4/50,	7814
6	Bearing (No. HF2016B)	7815
7	Guide Roller; Knurled; 6/30 Loom	7816
	4/50	7817

8	Housing 6/30, 4/50	7818
9	Bearing	7819
10	Shaft, Guide Roller; 6/30 Loom	7820
	4/50	7821

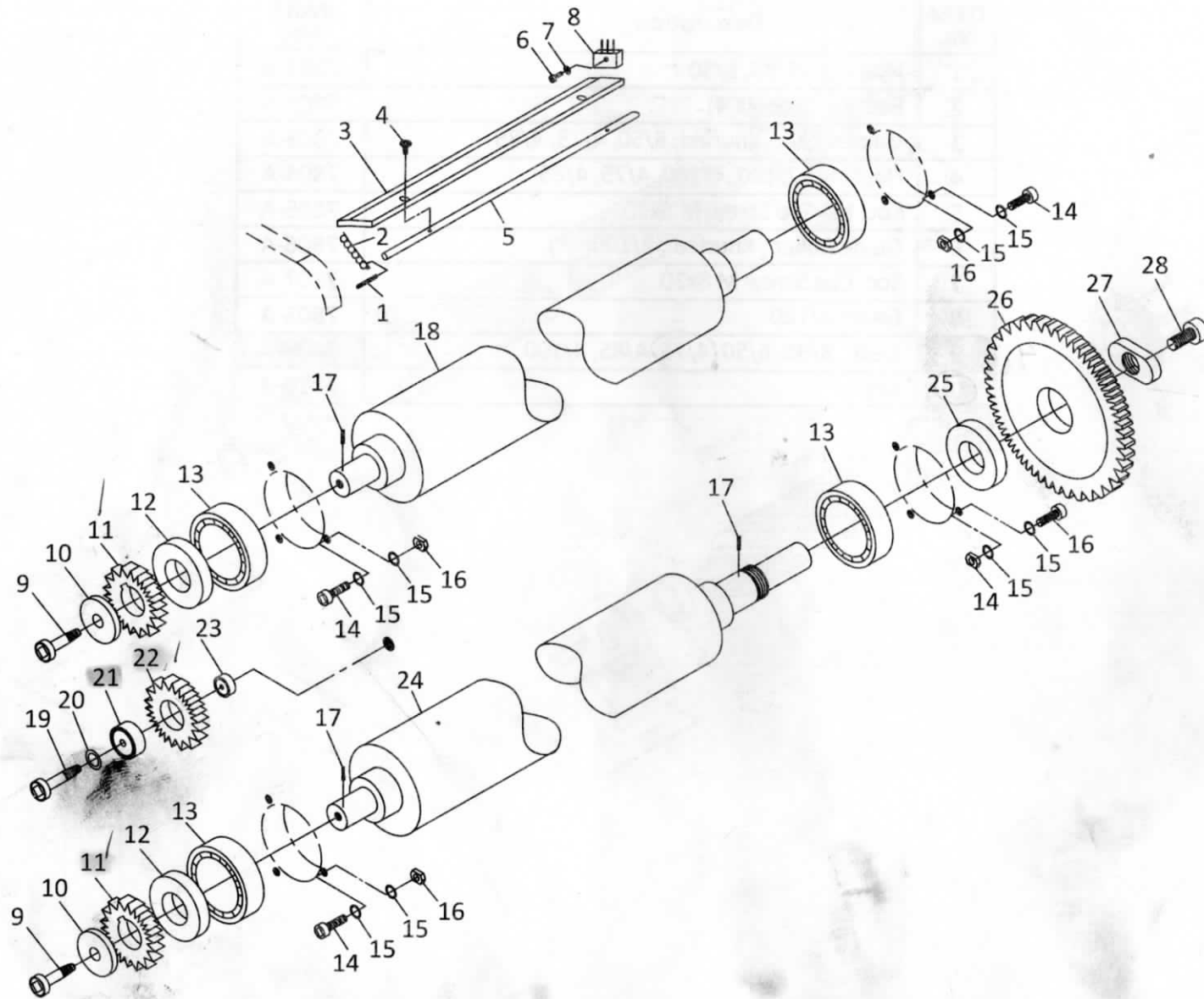
Arrangement of Guide Roller



Arrangement of Guide Roller

ITEM No.	Description	PART No.
1	Housing ; 8/30, 6/50	7801-A
2	Bearing (No. 6004)	7802-A
3	Guide Roller; Knurled; 6/50, 4/75, 4/85	7803-A
4	Housing ; 2/100, 4/100, 4/75, 4/85	7804-A
5	Soc. HD Cap Screw M 5x20	7805-A
6	Guide Roller ; Knurled ; 2/100	7806-A
7	Soc. Cap Screw M 8x20	7807-A
8	Gear ; 2/100	7808-A
9	Gear ; 8/30, 6/50, 4/75, 4/85, 4/100	7809-A
10	Key	7810-A

Arrangement of Take Off Motion



Arrangement of Take Off Motion

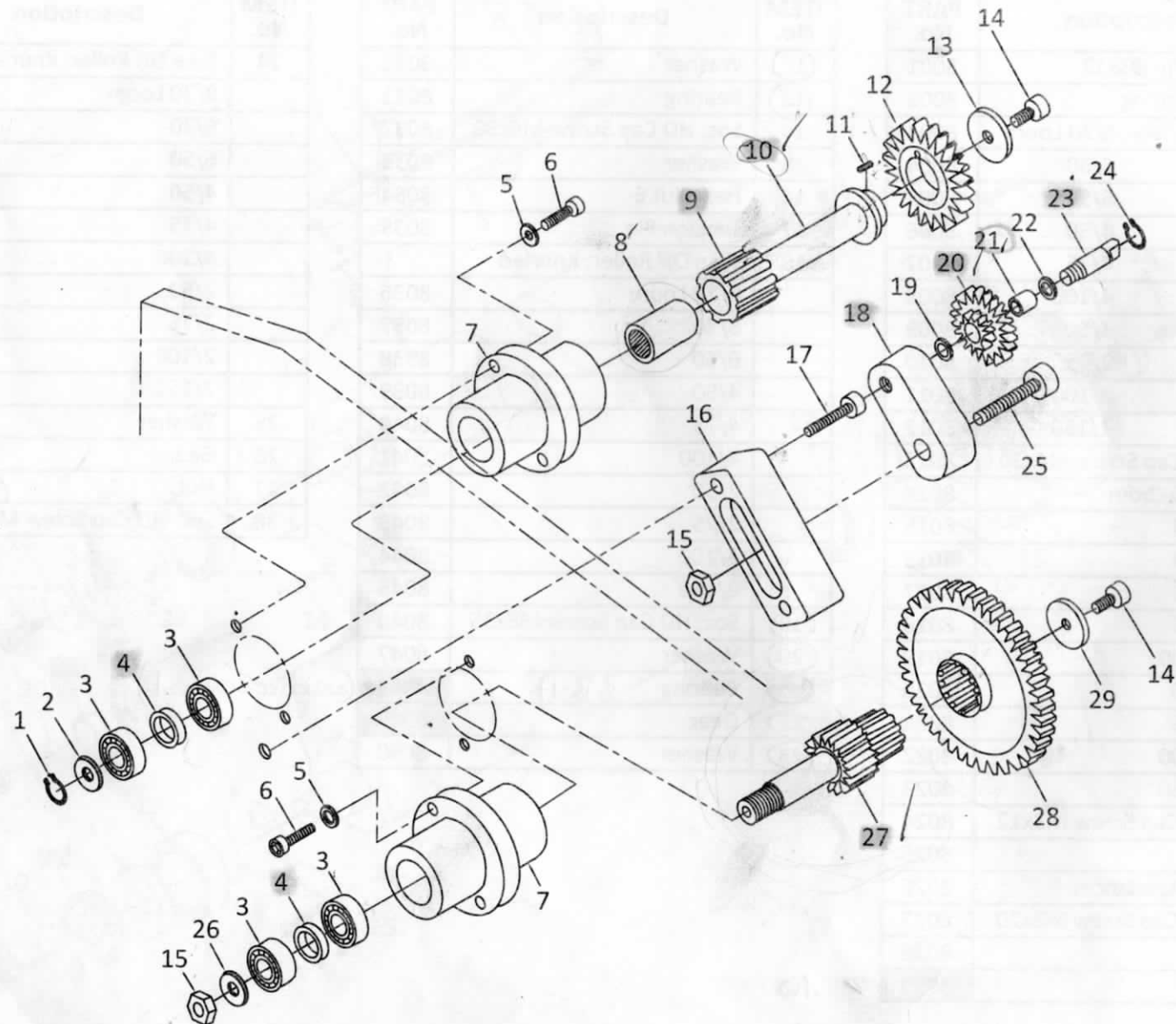
ITEM No.	Description	PART No.
1	Tension Pin Ø3x12	8001
2	Tension Spring	8002
3	Stripper Plate; 8/30 Loom	8003
	6/30	8004
	6/50	8005
	4/50	8006
	4/75	8007
	4/100	8008
	2/50	8009
	2/75	8010
	2/100	8011
	2/150	8012
4	Soc. HD Cap Screw M4x10	8013
5	Bar; 8/30 Loom	8014
	6/30	8015
	6/50	8016
	4/50	8017
	4/75	8018
	4/100	8019
	2/50	8020
	2/75	8021
	2/100	8022
	2/150	8023
6	Soc. HD Cap Screw M3x12	8024
7	Washer	8025
8	Electric Appliances	8026
9	Soc. HD Cap Screw M8x20	8027
10	Washer	8028
11	Gear	8029

ITEM No.	Description	PART No.
12	Washer	8030
13	Bearing	8031
14	Soc. HD Cap Screw M6x30	8032
15	Washer	8033
16	Hex. Nut 6	8034
17	Tension Pin	8035
18	Take Off Roller; Knurled	
	8/30 Loom	8036
	6/30	8037
	6/50	8038
	4/50	8039
	4/75	8040
	4/100	8041
	2/50	8042
	2/75	8043
	2/100	8044
	2/150	8045
19	Soc. HD Cap Screw M8x35	8046
20	Washer	8047
21	Bearing BB-17	8048
22	Gear	8049
23	Washer	8050

ITEM No.	Description	PART No.
24	Take Off Roller; Knurled	
	8/30 Loom	8051
	6/30	8052
	6/50	8053
	4/50	8054
	4/75	8055
	4/100	8056
	2/50	8057
	2/75	8058
	2/100	8059
	2/150	8060
25	Washer	8061
26	Gear	8062
27	Nut	8063
28	Soc. HD Cap Screw M10x15	8064

(unidirectional)

Arrangement of Change Gear



Arrangement of Change Gear

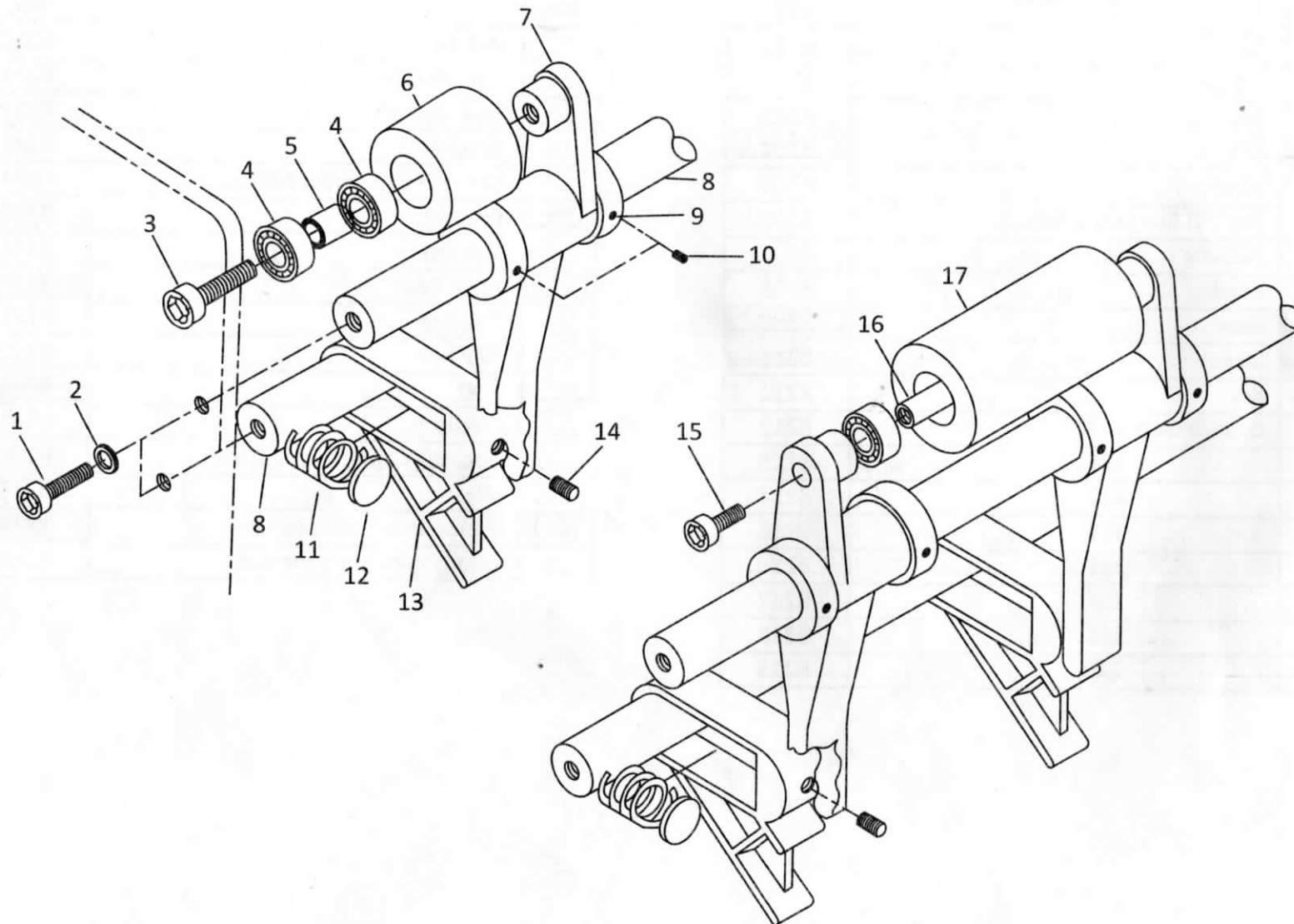
ITEM No.	Description	PART No.
(1)	Circlip	8201
(2)	Washer	8202
(3)	Bearing	8203
(4)	Spacer	8204
5	Washer	8205
6	Soc. HD Cap Screw M6x20	8206
(7)	Housing	8207
(8)	Bearing	8208
(9)	Gear	8209
(10)	Spigot	8210
(11)	Key	8211
12	Change Gear 44T	8212
	43T	8213
	41T	8214
	37T	8215
	33T	8216
	29T	8217
	26T	8218
	24T	8219

ITEM No.	Description	PART No.
13	Washer	8220
14	Soc. HD Cap Screw M8x15	8221
(15)	Hex. Nut 10	8222
16	Bracket	8223
17	Soc. HD Cap Screw M8x25	8224
(18)	Bracket	8225
(19)	Washer	8226
(20)	Idler Gear	8227
(21)	Bearing	8228
(22)	Washer	8229
(23)	Bolt	8230
(24)	Circlip	8231
(25)	Soc. HD Cap Screw M10x30	8232
(26)	Washer	8233
(27)	Pinion Intermediate	8234
28	Gear Pinion Intermediate	8235

500V

(27) piñon Intermedio
60V

Arrangement of Nip Rollers

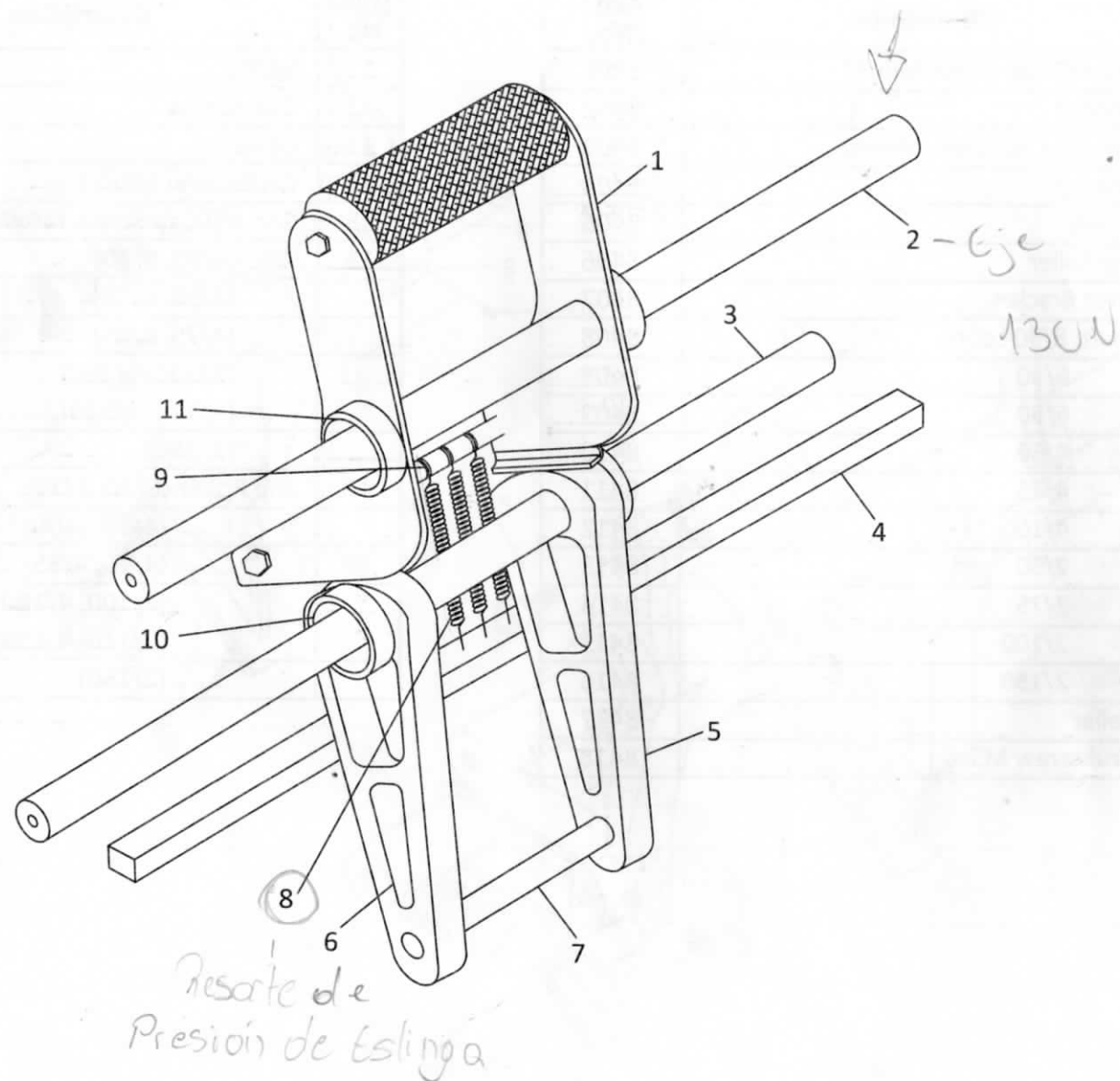


Arrangement of Nip Rollers

ITEM No.	Description	PART No.
1	Soc. HD Cap Screw M6x30	8401
2	Washer	8402
3	Soc. HD Cap Screw M8x40	8403
4	Bearing	8404
5	Spacer	8405
6	Nip Roller	8406
7	Pivot Bracket	8407
8	Shaft; 8/30 Loom	8408
	6/30	8408
	6/50	8409
	4/50	8410
	4/75	8411
	4/100	8412
	2/50	8413
	2/75	8414
	2/100	8415
	2/150	8416
9	Collar	8417
10	Grubscrew M5x6	8418

ITEM No.	Description	PART No.
11	Spring	8419
12	Cup Spring	8420
13	Lever	8421
14	Grubscrew M8x12	8422
15	Soc. HD Cap Screw M6x20	8423
16	Axle (6/30, 8/30)	8424
	(4/50, 6/50)	8425
	(4/75, 4/85)	8426
	(2/100, 4/100)	8427
	(2/110, 4/110)	
	(2/150)	8428
17	Nip Roller (6/30, 8/30)	8429
	(4/50, 6/50)	8430
	(4/75, 4/85)	8431
	(2/100, 4/100)	8432
	(2/110, 4/110)	
	(2/150)	8433

Arrangement of Nip Rollers

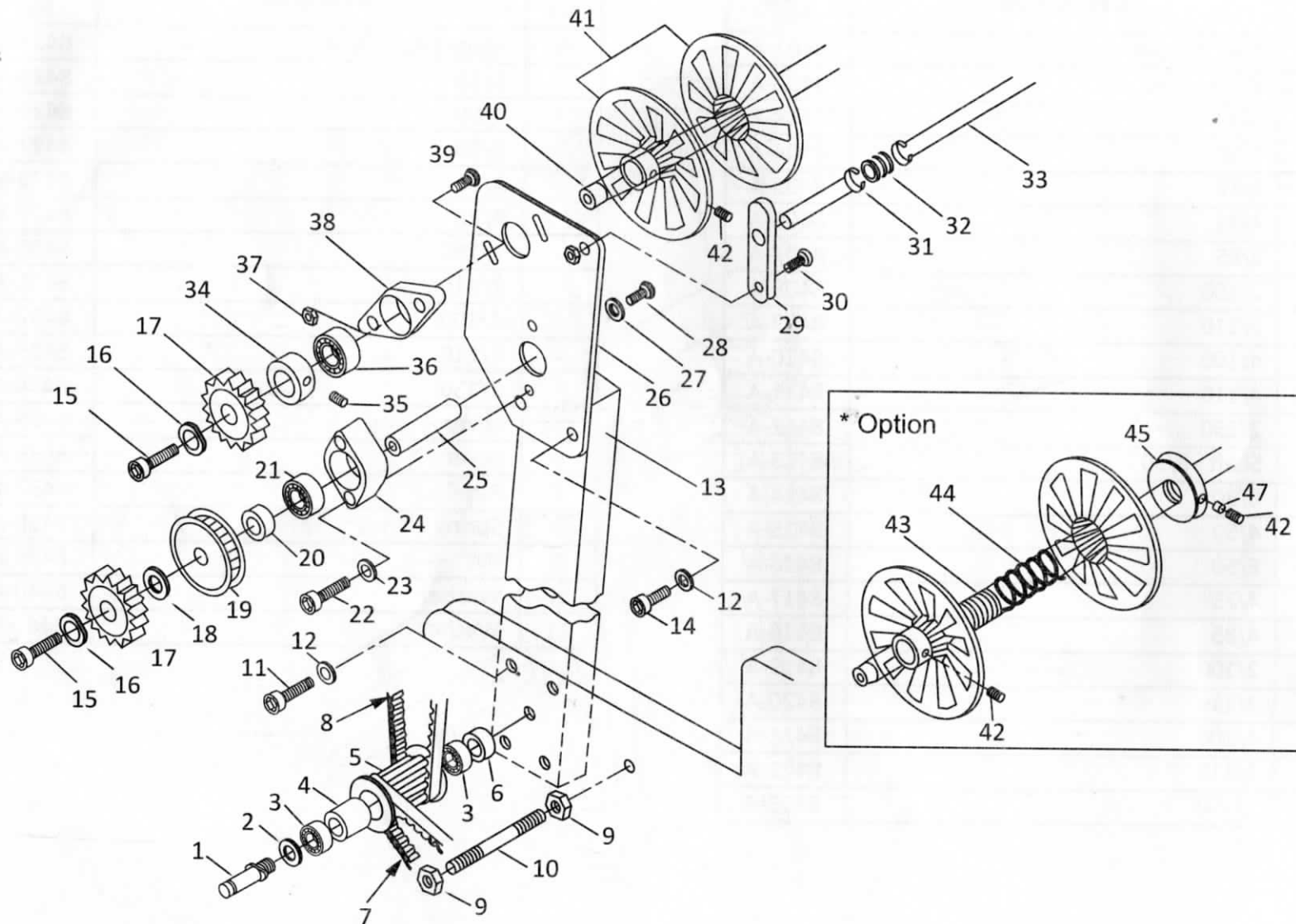


Arrangement of Nip Rollers

ITEM No.	Description	PART No.
1	Pivot Bracket	8401-A
2	Shaft - 8/30	8402-A
	6/30	8403-A
	4/50	8404-A
	6/50	8405-A
	4/75	8406-A
	4/85	8407-A
	2/100	8408-A
	2/110	8409-A
	4/100	8410-A
3	4/110	8411-A
	2/150	8412-A
	Shaft - 8/30	8413-A
	6/30	8414-A
	4/50	8415-A
	6/50	8416-A
	4/75	8417-A
	4/85	8418-A
	2/100	8419-A
	2/110	8420-A
	4/100	8421-A
	4/110	8422-A
	2/150	8423-A

ITEM No.	Description	PART No.
4	Square Bar - 8/30	8424-A
	6/30	8425-A
	4/50	8426-A
	6/50	8427-A
	4/75	8428-A
	4/85	8429-A
	2/100	8430-A
	2/110	8431-A
	4/100	8432-A
	4/110	8433-A
	2/150	8434-A
5	Lever	8435-A
6	Lever	8436-A
7	Pin	8437-A
8	Spring <i>Resorte</i>	8438-A
9	Pin	8439-A
10	Washer	8440-A
11	Washer	8441-A

Arrangement of Yarn Feed Input Drive



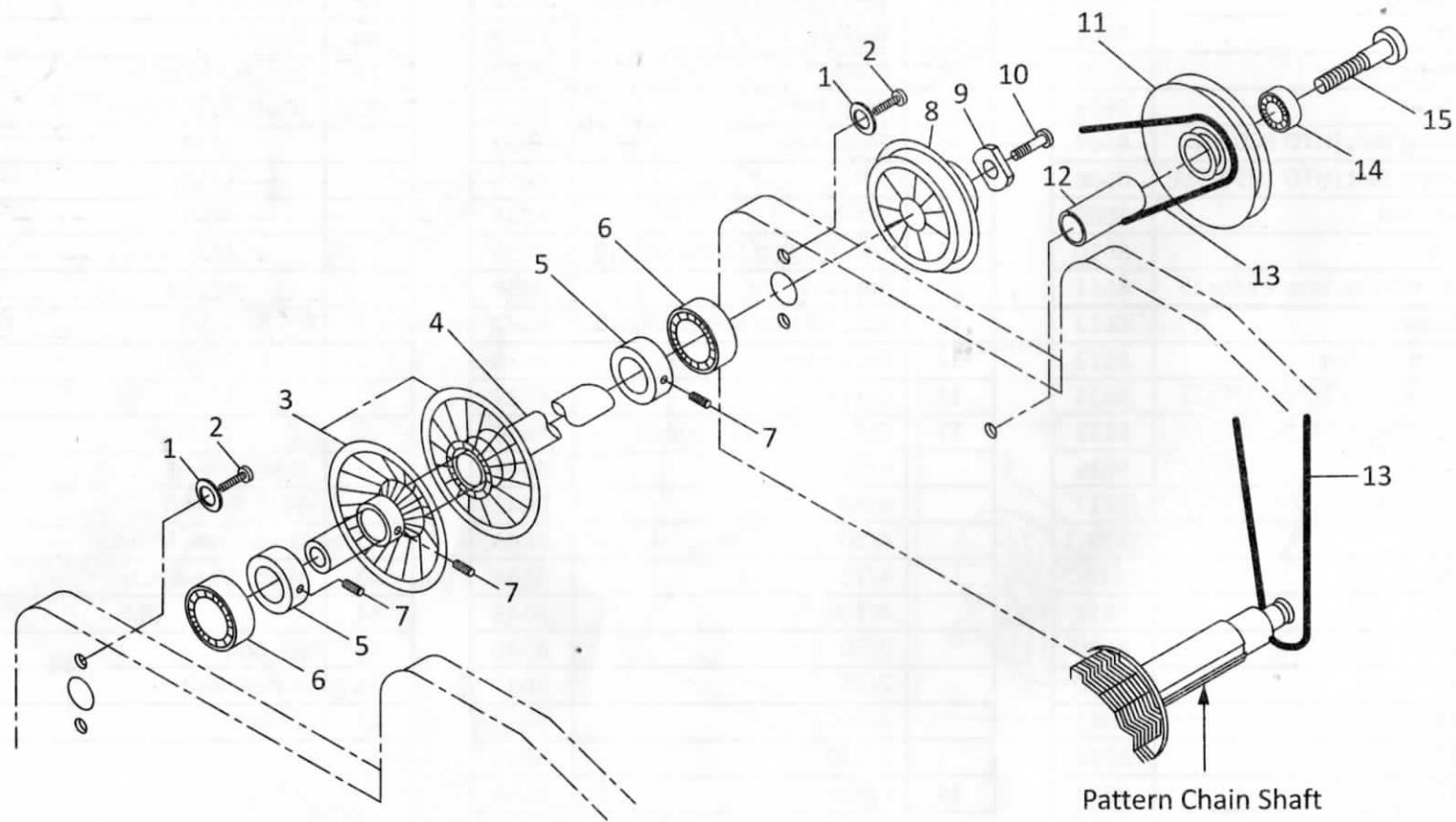
Arrangement of Yarn Feed Input Drive

ITEM No.	Description	PART No.
1	Soc. HD Cap Screw M8x70	8601
2	Washer	8602
3	Bearing	8603
4	Axle	8604
5	Timing Pulley	8605
6	Spacer	8606
7	Timing Belt (HTD 800-5M)	8607
8	Timing Belt (HTD 1050-5M)	8608
9	Hex. Nut	8609
10	Bolt	8610
11	Soc. HD Cap Screw M6x25	8611
12	Washer	8612
13	Mounting Bar	8613
14	Soc. HD Cap Screw M6x15	8614
15	Soc. HD Cap Screw M6x20	8615
16	Washer	8616
17	Change Gear 22T	8617
	23T	8617-1
	80T	8617-2
	27T	8618
	32T	8619
	33T	8620
	38T	8621
	43T	8622
	48T	8623
18	Washer	8624
19	Pulley	8625

ITEM No.	Description	PART No.
20	Spacer	8626
21	Bearing	8627
22	Soc. HD Cap Screw M6x20	8628
23	Washer	8629
24	Bracket	8630
25	Pivot Pin	8631
26	Plate; L.H.	8632
	R.H.	8633
27	Washer	8634
28	Soc. HD Cap Screw M6x10	8635
29	Support	8636
30	Soc. HD Cap Screw M6x10	8637
31	Fix Ceramic	8638
32	Ceramic	8639
33	Guide Bar; 8/30 Loom	8640
	6/30	8641
	6/50	8642
	4/50	8643
	4/75	8644
	4/100	8645
	2/50	8646
	2/75	8647
	2/100	8648
	2/150	8649
34	Collar	8650

ITEM No.	Description	PART No.
35	Grubscrew M5x6	8651
36	Bearing	8652
37	Hex. Nut 5	8653
38	Bracket	8654
39	Soc. HD M5x15	8655
40	Shaft; 8/30 Loom	8656
	6/30	8657
	6/50	8658
	4/50	8659
	4/75	8660
	4/100	8661
	2/50	8662
	2/75	8663
	2/100	8664
	2/150	8665
41	Weft Wheel; Ø110	8668-1
	Weft Wheel; Ø140	8668-2
42	Grubscrew M5x6	8667
43	Weft Wheel; L.H.	8668
44	R.H.	8669
45	Fix Bolt	8670
46	Wheel Bolt	8671
47	Collar	8672

Arrangement of Catch Thread Yarn Drive

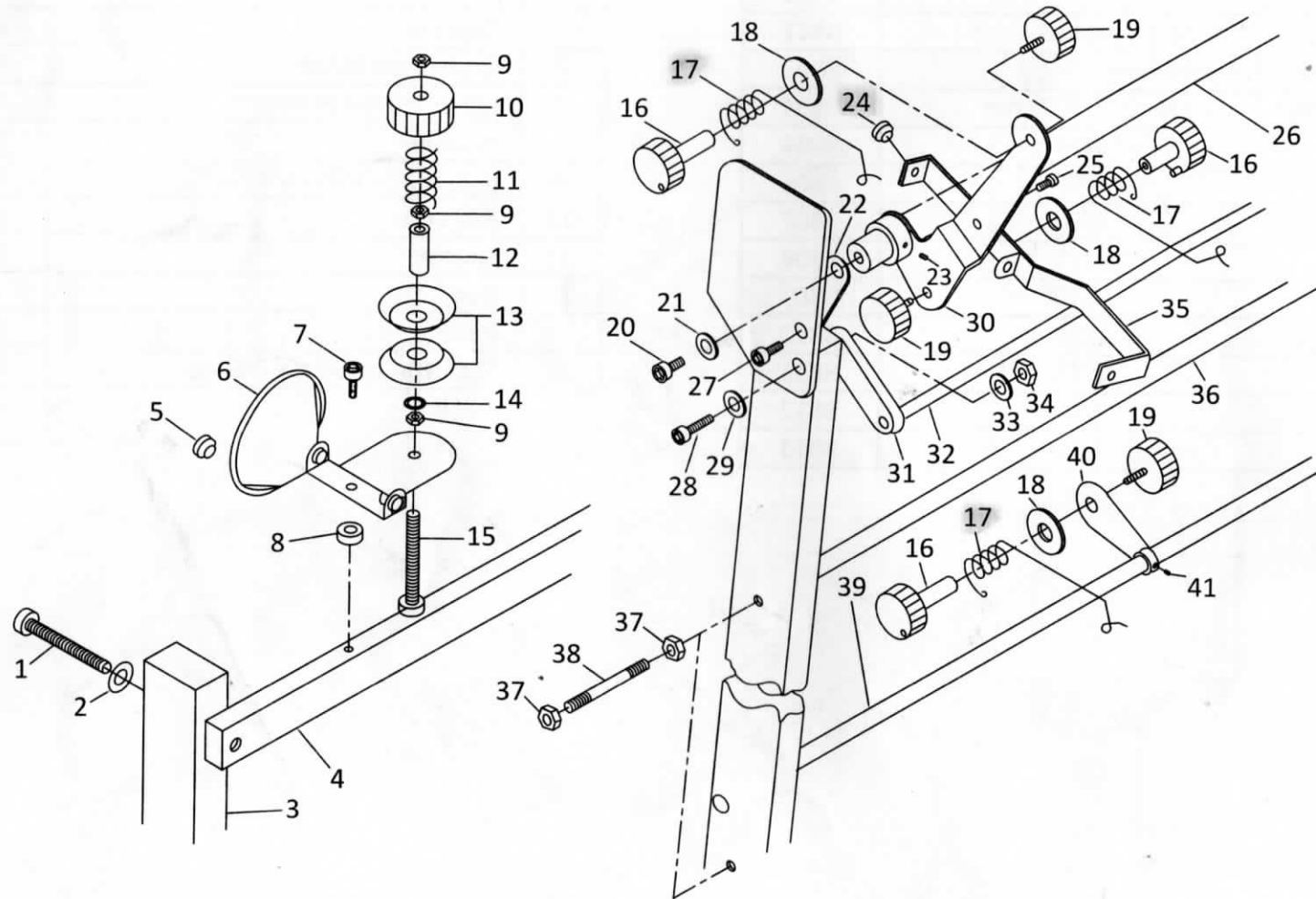


Arrangement of Catch Thread Yarn Drive

ITEM No.	Description	PART No.
1	Washer	8801
2	Soc. HD Cap Screw M5x10	8802
3	Catch Thread Wheel	8803
4	Catch Thread Shaft; 8/30 Loom	8804
	6/30	8805
	6/50	8806
	4/50	8807
	4/75	8808
	4/100	8809
	2/50	8810
	2/75	8811
	2/100	8812
	2/150	8813

ITEM No.	Description	PART No.
5	Collar	8814
6	Bearing	8815
7	Grubscrew M5x6	8816
8	Catch Thread Pulley	8817
9	Washer	8818
10	Soc. HD Cap Screw M5x25	8819
11	Pulley	8820
12	Spacer	8821
13	Belt	8822
14	Bearing	8823
15	Soc. HD Cap Screw M8x40	8824

Arrangement of Yarn Feed Unit



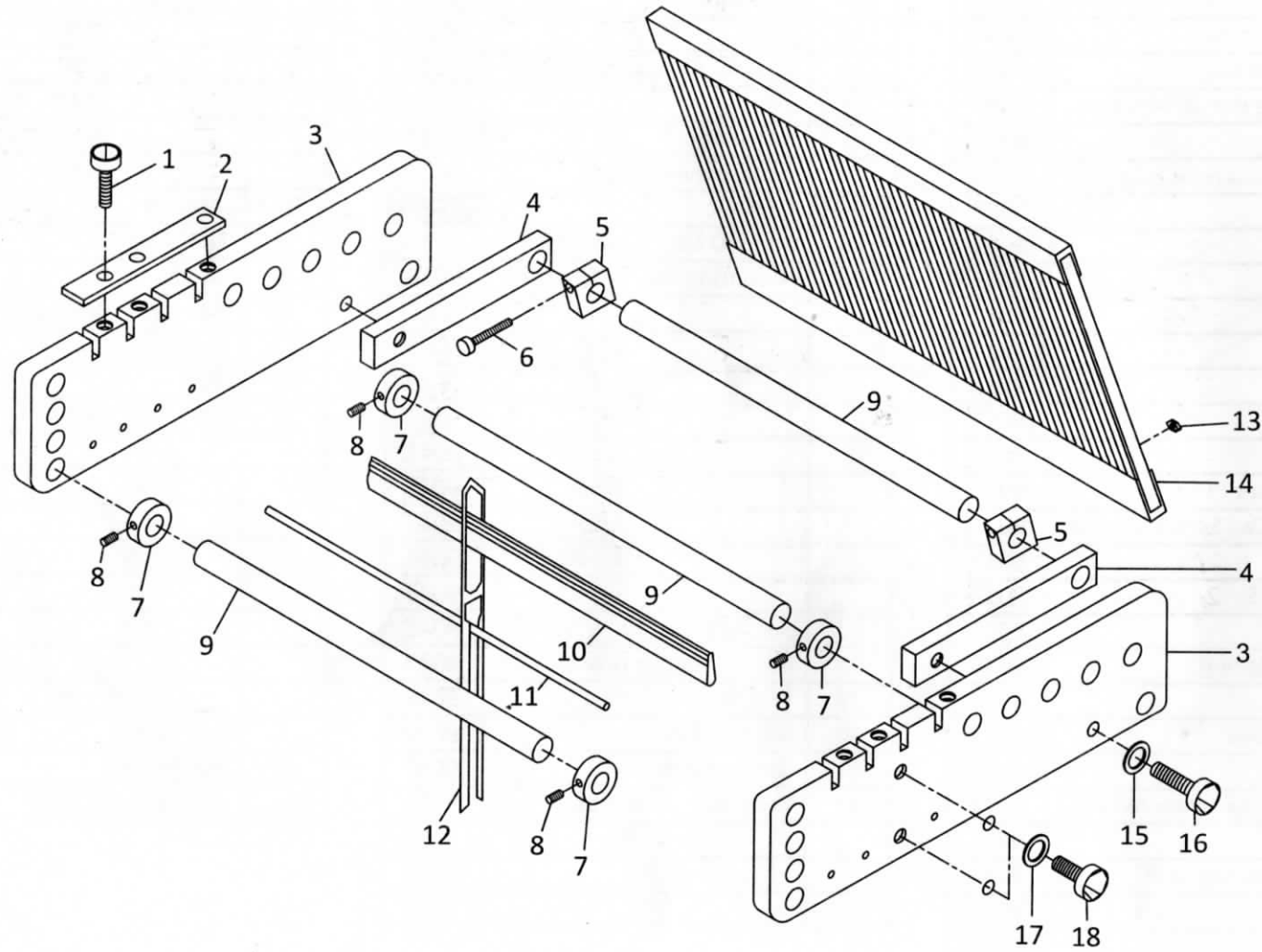
Arrangement of Yarn Feed Unit

ITEM No.	Description	PART No.
1	Soc. HD Cap Screw M6x60	9001
2	Washer	9002
3	Back Reed Bar	9003
4	Mounting Bar; 8/30 Loom	9004
	6/30	9005
	6/50	9006
	4/50	9007
	4/75	9008
	4/100	9009
	2/50	9010
	2/75	9011
	2/100	9012
	2/150	9013
5	Ceramic	9014
6	Bar Bracket	9015
7	Soc. HD Cap Screw M5x15	9016
8	Washer	9017
9	Hex. Nut 5	9018
10	Knob	9019
11	Tension Spring	9020
12	Ceramic	9021
13	Tension Disc	9022
14	Washer	9023
15	Soc. HD Cap Screw M5x50	9024
16	Pivot Pin	9025
17	Tension Spring; 0.7Ø	9026
	1Ø	9027
	2/150 Loom;	9027-1

ITEM No.	Description	PART No.
18	Washer	9028
19	Knob	9029
20	Soc. HD Cap Screw M6x10	9030
21	Washer	9031
22	Bar Support	9032
23	Grubscrew M5x6	9033
24	Ceramic	9034
25	Soc. HD Cap Screw M4x5	9035
26	Mounting Bar; 8/30 Loom	9036
	6/30	9037
	6/50	9038
	4/50	9039
	4/75	9040
	4/100	9041
	2/50	9042
	2/75	9043
	2/100	9044
	2/150	9045
27	Soc. HD Cap Screw M6x10	9046
28	Soc. HD Cap Screw M6x30	9047
29	Washer	9048
30	Bar Bracket	9049
31	Bar Support	9050
32	Earth Bar; 8/30 Loom	9051
	6/30	9052
	6/50	9053
	4/50	9054

ITEM No.	Description	PART No.
	Earth Bar; 4/75 Loom	9055
	4/100	9056
	2/50	9057
	2/75	9058
	2/100	9059
	2/150	9060
33	Washer	9061
34	Hex. Nut 6	9062
35	Guide	9063
36	Bar (6/30, 4/50, 2/100)	9064
37	Hex. Nut 8	9065
38	Bolt	9066
39	Bar; 8/30 Loom	9067
	6/30	9068
	6/50	9069
	4/50	9070
	4/75	9071
	4/100	9072
	2/50	9073
	2/75	9074
	2/100	9075
	2/150	9076
40	Bar Bracket	9077
41	Grubscrew M5x6	9078

Arrangement of Back Reed



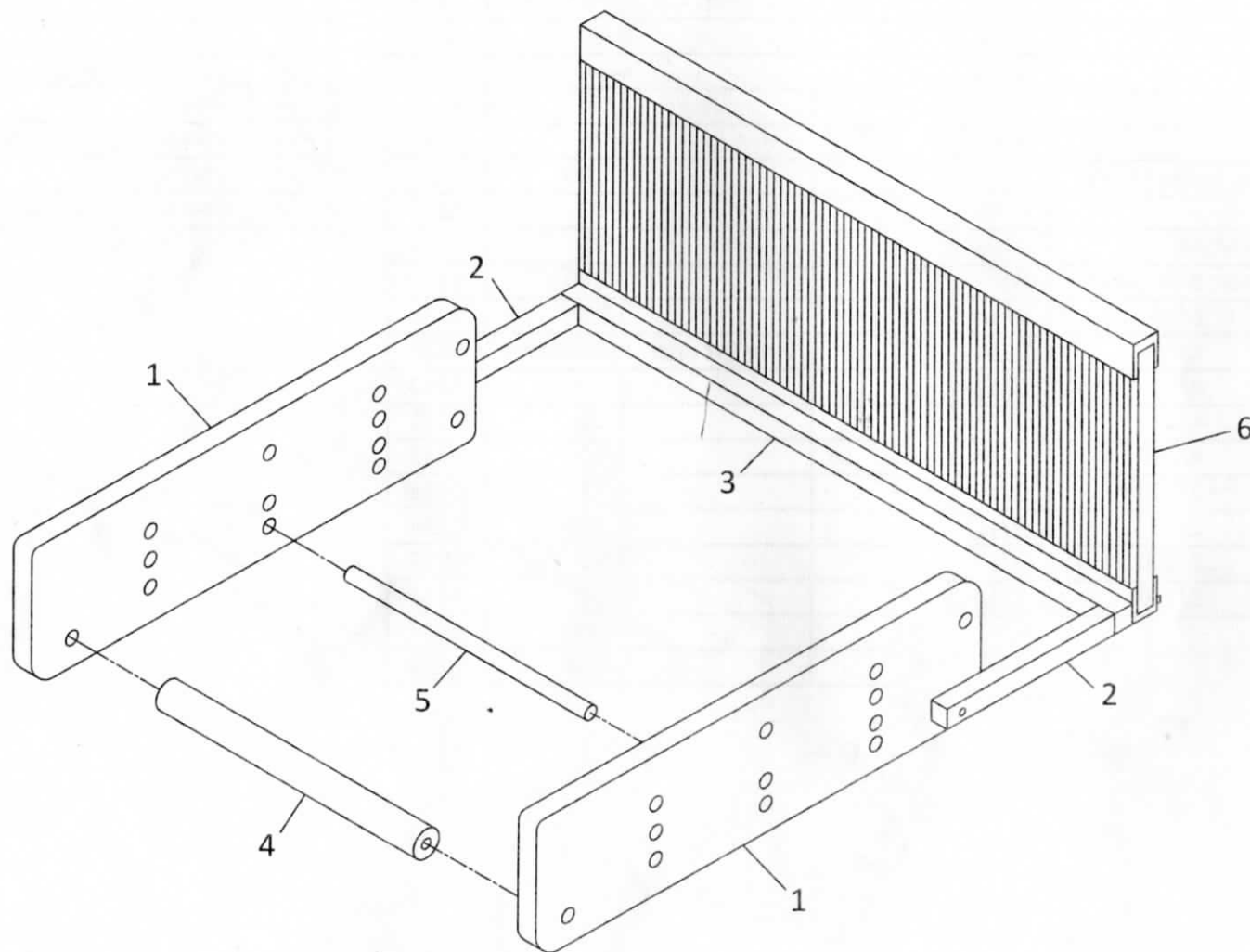
Arrangement of Back Reed

ITEM No.	Description	PART No.
1	Screw	9201
2	Clamp, Electrode	9202
3	Plate	9203
4	Bar, Support	9204
5	Hinge	9205
6	Soc. HD Cap Screw M4x40	9206
7	Collar	9207
8	Grubscrew M5x6	9208
9	Bar Deflector; 8/30 Loom	9209
	6/30	9210
	6/50	9211
	4/50	9212
	4/75	9213
	4/100	9214
	2/50	9215
	2/75	9216
	2/100	9217
	2/150	9218

ITEM No.	Description	PART No.
10	Electrode Bar; 8/30 Loom	9219
	6/30	9220
	6/50	9221
	4/50	9222
	4/75	9223
	4/100	9224
	2/50	9225
	2/75	9226
	2/100	9227
	2/150	9228
11	Strip Dropper; 8/30 Loom	9229
	6/30	9230
	6/50	9231
	4/50	9232
	4/75	9233
	4/100	9234
	2/50	9235
	2/75	9236
	2/100	9237
	2/150	9238

ITEM No.	Description	PART No.
12	Dropper	9239
13	Hex. Nut 4	9240
14	Back Reed; See Page 97	
15	Washer	9241
16	Soc. HD Cap Screw M6x20	9242
17	Washer	9243
18	Soc. HD Cap Screw M8x15	9244

Arrangement of Back Reed

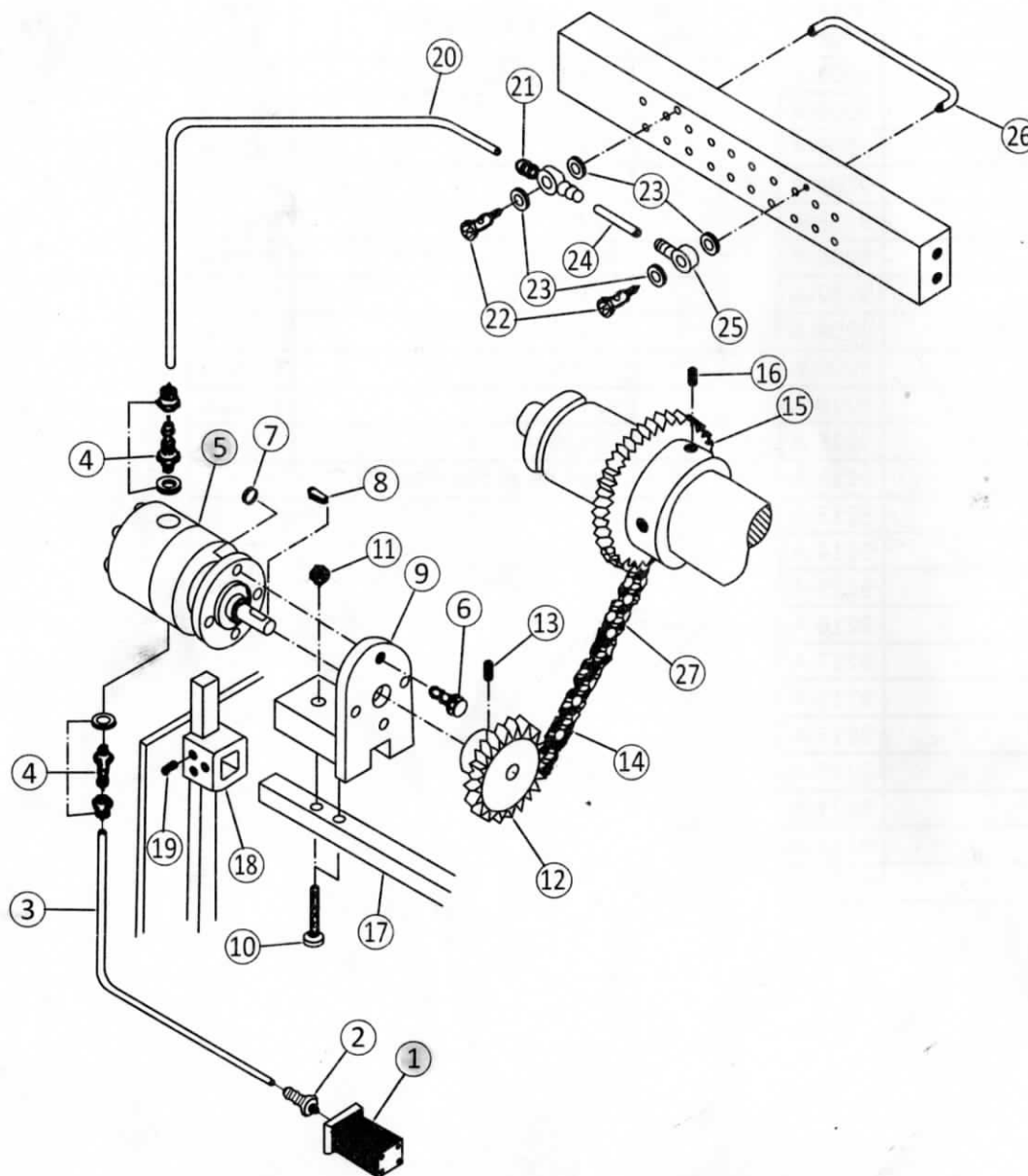


Arrangement of Back Reed

ITEM No.	Description	PART No.
1	Plate	9201-A
2	Bar Support	9202-A
3	Bar Support - 8/30	9203-A
	4/50	9204-A
	6/50	9205-A
	4/75	9206-A
	4/85	9207-A
	2/100	9208-A
	2/110	9209-A
	4/100	9210-A
	4/110	9211-A
	2/150	9212-A
4	Roller - 8/30	9213-A
	6/30	9214-A
	4/50	9215-A
	6/50	9216-A
	4/75	9217-A
	4/85	9218-A
	2/100	9219-A
	2/110	9220-A
	4/100	9221-A
	4/110	9222-A
	2/150	9223-A

ITEM No.	Description	PART No.
5	Shaft - 8/30	9224-A
	6/30	9225-A
	4/50	9226-A
	6/50	9227-A
	4/75	9228-A
	4/85	9229-A
	2/100	9230-A
	2/110	9231-A
	4/100	9232-A
	4/110	9233-A
	2/150	9234-A
6	Back Reed See Page 97	

Arrangement of Lubrication



ITEM No.	Description	PART No.
1	Filter	9401
2	Nipple	9402
3	Nylon Tube	9403
4	Nipple	9404
5	Body, Peristaltic Pump	9405
6	Screw M6x20	9406
7	Nut	9407
8	Key	9408
9	Pump Bracket	9409
10	Screw 6x30	9410
11	Nut	9411
12	Chain Wheel	9412
13	Grubscrew M6x12	9413
14	Chain	9414
15	Chain Wheel	9415
16	Grubscrew M6x12	9416
17	Pump Bracket Bar	9417
18	Bar Slider	9418
19	Grubscrew M6x12	9419
20	Nylon Tube	9420
21	Nipple	9421
22	Nipple Screw	9422
23	Washer	9423
24	Nylon Tube	9424
25	Nipple	9425
26	Oil Pipe	9426
27	Chain Lock	9427

Heald Frame Part No.

A \ B	8/30	6/30	6/50	4/50	4/75	4/100	2/50	2/75	2/75	2/100	2/100	2/150
1	9501	9517	9533	9549	9565	9577	9589	95105	95105	95117	95117	95129
2	9502	9518	9534	9550	9566	9578	9590	95106	95106	95118	95118	95130
3	9503	9519	9535	9551	9567	9579	9591	95107	95107	95119	95119	95131
4	9504	9520	9536	9552	9568	9580	9592	95108	95108	95120	95120	95132
5	9505	9521	9537	9553	9569	9581	9593	95109	95109	95121	95121	95133
6	9506	9522	9538	9554	9570	9582	9594	95110	95110	95122	95122	95134
7	9507	9523	9539	9555	9571	9583	9595	95111		95123		95135
8	9508	9524	9540	9556	9572	9584	9596	95112		95124		95136
9	9509	9525	9541	9557	9573	9585	9597	95113		95125		95137
10	9510	9526	9542	9558	9574	9586	9598	95114		95126		95138
11	9511	9527	9543	9559	9575	9587	9599	95115		95127		
12	9512	9528	9544	9560	9576	9588	95100	95116		95128		
13	9513	9529	9545	9561			95101					
14	9514	9530	9546	9562			95102					
15	9515	9531	9547	9563			95103					
16	9516	9532	9548	9564			95104					

A : Heald Frame No.

B : Loom Model

• Important

All looms are looking from the front of the loom, the first heald frame is number 1.

Front Reed Part No.

Use Elastic Band

A \ B	60	70	75
6	9601	9662	96123
6.5	9602	9663	96124
7	9603	9664	96125
7.5	9604	9665	96126
8	9605	9666	96127
8.5	9606	9667	96128
9	9607	9668	96129
9.5	9608	9669	96130
10	9609	9670	96131
10.5	9610	9671	96132
11	9611	9672	96133
11.5	9612	9673	96134
12	9613	9674	96135
12.5	9614	9675	96136
13	9615	9676	96137
13.5	9616	9677	96138
14	9617	9678	96139
14.5	9618	9679	96140
15	9619	9680	96141
15.5	9620	9681	96142
16	9621	9682	96143
16.5	9622	9683	96144
17	9623	9684	96145
17.5	9624	9685	96146
18	9625	9686	96147
18.5	9626	9687	96148
19	9627	9688	96149
19.5	9628	9689	96150
20	9629	9690	96151
20.5	9630	9691	96152
21	9631	9692	96153

Use Heavy Webbing

A \ B	60	70	75
21.5	9632	9693	96154
22	9633	9694	96155
22.5	9634	9695	96156
23	9635	9696	96157
23.5	9636	9697	96158
24	9637	9698	96159
24.5	9638	9699	96160
25	9639	96100	96161
25.5	9640	96101	96162
26	9641	96102	96163
26.5	9642	96103	96164
27	9643	96104	96165
27.5	9644	96105	96166
28	9645	96106	96167
28.5	9646	96107	96168
29	9647	96108	96169
29.5	9648	96109	96170
30	9649	96110	96171
30.5	9650	96111	96172
31	9651	96112	96173
31.5	9652	96113	96174
32	9653	96114	96175
32.5	9654	96115	96176
33	9655	96116	96177
33.5	9656	96117	96178
34	9657	96118	96179
34.5	9658	96119	96180
35	9659	96120	96181
35.5	9660	96121	96182
36	9661	96122	96183

A \ B	60	70	75
6	96184	96245	96306
6.5	96185	96246	96307
7	96186	96247	96308
7.5	96187	96248	96309
8	96188	96249	96310
8.5	96189	96250	96311
9	96190	96251	96312
9.5	96191	96252	96313
10	96192	96253	96314
10.5	96193	96254	96315
11	96194	96255	96316
11.5	96195	96256	96317
12	96196	96257	96318
12.5	96197	96258	96319
13	96198	96259	96320
13.5	96199	96260	96321
14	96200	96261	96322
14.5	96201	96262	96323
15	96202	96263	96324
15.5	96203	96264	96325
16	96204	96265	96326
16.5	96205	96266	96327
17	96206	96267	96328
17.5	96207	96268	96329
18	96208	96269	96330
18.5	96209	96270	96331
19	96210	96271	96332
19.5	96211	96272	96333
20	96212	96273	96334
20.5	96213	96274	96335
21	96214	96275	96336

A \ B	60	70	75
21.5	96215	96276	96337
22	96216	96277	96338
22.5	96217	96278	96339
23	96218	96279	96340
23.5	96219	96280	96341
24	96220	96281	96342
24.5	96221	96282	96343
25	96222	96283	96344
25.5	96223	96284	96345
26	96224	96285	96346
26.5	96225	96286	96347
27	96226	96287	96348
27.5	96227	96288	96349
28	96228	96289	96350
28.5	96229	96290	96351
29	96230	96291	96352
29.5	96231	96292	96353
30	96232	96293	96354
30.5	96233	96294	96355
31	96234	96295	96356
31.5	96235	96296	96357
32	96236	96297	96358
32.5	96237	96298	96359
33	96238	96299	96360
33.5	96239	96300	96361
34	96240	96301	96362
34.5	96241	96302	96363
35	96242	96303	96364
35.5	96243	96304	96365
36	96244	96305	96366

A	B	C	8/30	6/30	6/50	4/50	4/75	4/100	2/50	2/75	2/100	2/150
		300	9701	9713	9725	9737	9749	9761	9773	9785	9797	97109
16		440	9702	9714	9726	9738	9750	9762	9774	9786	9798	97110
		560	9703	9715	9727	9739	9751	9763	9775	9787	9799	97111
		300	9704	9716	9728	9740	9752	9764	9776	9788	97100	97112
18		440	9705	9717	9729	9741	9753	9765	9777	9789	97101	97113
		560	9706	9718	9730	9742	9754	9766	9778	9790	97102	97114
		300	9707	9719	9731	9743	9755	9767	9779	9791	97103	97115
20		440	9708	9720	9732	9744	9756	9768	9780	9792	97104	97116
		560	9709	9721	9733	9745	9757	9769	9781	9793	97105	97117
		300	9710	9722	9734	9746	9758	9770	9782	9794	97106	97118
30		440	9711	9723	9735	9747	9759	9771	9783	9795	97107	97119
		560	9712	9724	9736	9748	9760	9772	9784	9796	97108	97120

A : Dents / Per Inch

B : Reed / Height ; mm

C : Loom Model